## Diesel - Qmax 408 l/s 1,470 m<sup>3</sup>/h - Hmax 109 m



Indicative picture of the product

### PAC H - Vacuum prime centrifugal pumps

The pump system consists of a centrifugal pump and a separator, which enables air to be separated from the liquid and be sucked by a vacuum pump - making automatic priming possible. Even with suction heights of several meters the machine rapidly evacuates the air from the suction pipe and starts to pump. The PAC H range is also suitable for pumping liquids with solids in suspension.

#### **Applications**

Both Atlas Copco and Varisco have decades of experience in designing and producing pumps. We have put those years of expertize into providing a solutions portfolio that works across multiple applications. The PAC H (high head) range is packed with features that not only meet, but exceed the needs of the market. We are focused on an efficient, extremely versatile pump that is suitable for many industries, including construction, general dewatering and emergency applications, such as flood clean up.

#### **Benefits**

#### Pump

High efficiency: 82% (B.E.P.)

### Rapid "dry" priming

Up to a height of 7,5 m (24.6 ft)

#### **High resistance**

To abrasive liquids and turbid sandy waters

#### **Closed impeller**

Solids handling up to 89 mm (3.5")

### Diaphragm vacuum pump

Suitable for dry running: no contamination of the environment

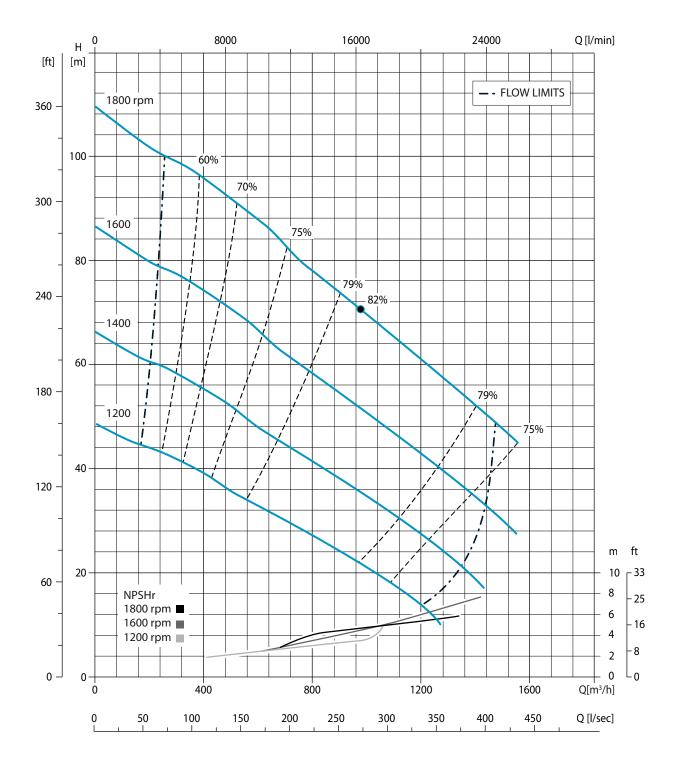
#### Mechanical shaft seal in oil bath

It allows the "dry running" operation of the pump



## **Performance curves**

Test according to UNI EN ISO 9906 standard - level 2B Test liquid: clean water, density 1,000 kg/m³ Losses from priming system and check valve not included Spherical solids handling: D.89 mm (3.5")
Max absorbed power: 257 kW - 345 HP (1.800 rpm)





## **Technical data**

#### **Pump**

PAC H108		
408 l/s – 1.470 m3/h – 24.500 l/min		
109 m (358 ft)		
272 l/s - 980 m3/h – 16.300 l/min		
82 %		
10" Flange		
8" Flange		
Enclosed, 2 vane		
17"		
3.5"		
G10		
ASTM A536 80-55-06 ductile iron		
ASTM A743 CA6NM		
ASTM A48 Class 20 grey iron		
ASTM A48 Class 20 grey iron + NBR		
AISI 630 stainless steel		
Silicon carbide / Silicon carbide / VITON		
NBR + VITON		
Grease (bearings)		
· • • • • • • • • • • • • • • • • • • •		
Grease (bearings) ASTM A536 ductile iron + NBR rubber flap Fabricated steel		

## **Priming system**

Vacuum pump	V22
Vacuum pump type	Diaphragm
Nominal air capacity	85 m³/h (50.0 cfm)
Max vacuum	0,9 bar
Drive	Link belt

## **Engine**

Make	Scania			
Model	DC09 074A (SC01)			
Туре	Diesel turbo			
Displacement	9.300 cm³ (568 in³)			
No. cylinders	5			
Cooling	Liquid with radiator			
Rpm type	Variable			
Standard speed	1.800 rpm			
EU emissions	2002/88/CE Stage II			
US emissions	EPA Tier 2			
Starting	Electric			
Starting voltage		24 V		
Speed [rpm]	1.200	1.400	1.600	1.800
Consumption [I/h]	53,9	64,2	66,3	66,9
Power [kW]	230	270	276	276
Power [HP]	308.4	362.1	370.1	370.1

## **Control panel**

Model	PW500 (PW1)
	Manual operation
	Automatic operation: start-stop with floats
	Digital display with 6 languages (IT,EN, FR, DE, ES, PT) with:
	Hour meter, Rev counter, Liquid temperature, Oil pressure
	Battery voltmeter, Fuel level (%), Urea level
	Automatic engine shutdown in case of:
	- low oil pressure
	- water overheating
	- low battery voltage
	(engine failure alarms with LED lights and display message)
	Emergency stop button
	Push-button accelerator (up/down)
	(PW1 FleetLink control as option)



# Arrangement

Technical data	
Material	S275JR EN 10025-2 carbon steel
Coatings	Polyester powder, average thickness of 80 μm
Color	Yellow and grey Atlas Copco (standard)
Features	Painted steel skid. Hot dip galvanised steel lifting beam. Lockable battery box. Fuel level indicator.
Battery	Acid charge Pb-Ca maintenance free 2x(12 V - 160 Ah - 680 A)
Tank	420 I (111.0 USG)
Locking keys	Fuel cap

## PAC H108 SKID



Dimensions	1940 x 3250 x 2155 mm
H suction port	0,81 m
Dry weight	3.900 kg

