

Precision plus power equals quality

Band sawing machines

750 x 500 mm or 1,010 x 500 mm





POWERFUL SOLUTIONS - PASSIONATE PEOPLE



A highly versatile band saw for excellent steel products. Achieve the utmost flexibility in your factory. Powerful, automated and comfortable sawing of single beams, bundles or layers. Whatever your requirements, our team of experts can advise you on implementing the best solution.

- EXCEPTIONAL RELIABILITY

 AND MAXIMUM UPTIME
- MOST ENVIRONMENTALLY
 FRIENDLY SOLUTIONS
- **▶ LOWEST COST OF OWNERSHIP**



KALTENBACH PROMISES

BENEFITS AT A GLANCE

- Long saw band life
- Best cutting quality
- Robust, low-vibration design
- Perfect cutting results
- Solid, reliable clamping system

- Laser-assisted cutting edge visualization for manual cuts
- Precise setting of cutting angle
- Cutting pressure and slippage control
- Rapid/working feed concept for shorter idle times

SOFTWARE FOR PROFESSIONALS

Powerful and user-friendly software packages

Machine software

Tailored to the unique features of the machine

In-house development

KALTENBACH develops its own steel fabrication software

Seamless compatibility

Hardware and software from one single source



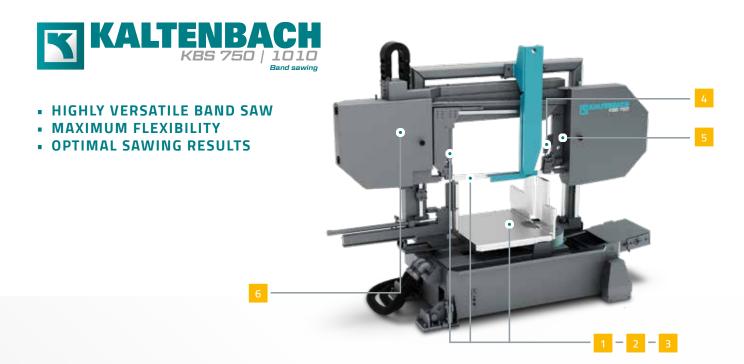


Precise processing, high-quality end products, best cutting quality, very reliable system, maximum uptime.



High performance band sawing machines for the production of first class, sustainable steel products.

High-end cutting techniques



FEATURES



High level of production flexibility



Increased uptime

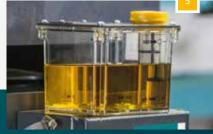


Precise setting

- Powerful feed
- Hydraulic feed control with monitoring
- Fast and easy feed adjustement even during runtime
- Automatic switching from rapid feed approach to pre-set feed rate
- Low idle times and higher machine utilization
- NC-controlled angle setting
- High quality cuts
- NC-standard enables highest reliability



Powerful and reliable clamping



Long lifetime



Available with material infeed gripper system

- Horizontal and vertical clamping device
- Low vibrations for long saw band lifetime and low operating costs
- Cutting of material layers and bundles possible
- Minimum quantity lubrication
- Longer saw band lifetime
- No lubrications rest on the material
- Heavy feed gripper with horizontal hydraulic clamping device
- Positioning of lengths more than 3,000 mm via multiple stroke system



HARD FACTS



		KBS 750	KBS 1010
Working range max / min	mm	750 x 500 / 10x10	1,010 x 500 / 45 x 10
Drive power	kW	5.5	7.5
Cutting speed	m/min	15 - 100	15 - 120
Saw band feed	mm/min	0 - 300	0 - 400
Rapid feed and return	mm/min	2,500	
Saw band material		Bimetall	
Saw band dimensions (L x W x H)	m/min	41 x 1.3 x 6,990	41 x 1.3 x 7,470
Machine weight	kg	3,200	3,900
Machine dimensions (L x W x H)	mm	3,300 x 1,250 x 2,550	3,700 x 1,280 x 2,550



Saw drill combination

Possibility to combine with a drilling machine, resulting in a complete high performance processing system.



Efficient material handling

Designed to ensure an optimal process flow, and therefore the most effective processing of material in your production area.

HOME AT YOUR INDUSTRY

- Automotive
- Bridge Building
- Machine Construction
- Ship Building
- Steel Fabrication
- Steel Service Center
- Transmission Towers

The KBS series is specially designed for light and heavy steel fabrication and service centers.





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