

TEKNİK BİLGİLER / TECHNICAL INFORMATION

PROFİL TİPLERİ BEAM TYPES	PRO 120			PRO 105		PRO 100			
	Boyutlar (mm) Dimensions (mm)	min Ø (mm)	Vals Rolls	Boyutlar (mm) Dimensions (mm)	min Ø(mm)	Boyutlar (mm) Dimensions (mm)	min Ø (mm)	Vals Rolls	
	1	50x50x5 100x100x10 120x120x15	650 1100 1300	A,E,F	100x100x10	1600	50x50x6 90x90x8 100x100x10	700 1000 1400	A,E,F
	2	50x50x5 80x80x8 120x120x15	650 900 1300	A,E	100x100x10	2000	50x50x6 80x80x8 100x100x12	800 1200 1600	A,E
	3	120	1200	A	100x100x10	1200	100	1200	A
	4	100	1200	A	100x100x10	1800	100	1200	A
	5	130	1300	A	100x100x10	1500	120	1200	A
	6	40x10 100x25 140x30	500 500 3000	A,F	120x15	1200	40x10 100x20 120x25	400 600 1600	A,F
	7	200x50	1000	A,F	260x20	700	60x10 100x40 200x35	400 500 1000	A,F
	8	75x75	800	A,F	80x80	1400	30x30 50x50 60x60	400 600 800	A,F
	9	Ø85	900	B	Ø80	1400	Ø40 Ø60 Ø70	400 800 1000	B
	10	Ø50x2 Ø160x4	600 3000	B	Ø180	2000	Ø50x2 Ø120x2 Ø140x3	600 2000 3000	B
	11	Ø101.6x12 (3 1/2") Ø139.7x5 (5")	1200 1600	B	-	-	Ø60.3x3.2 (2") Ø114.3x3.6 (4") Ø114.3x4.5 (4")	500 2000 3000	B
	12	140x50x5	-	B	160x60x4	2000	40x20x2 100x50x5 140x40x3	500 3000 4000	B
	13	-	-	-	100x100x10	1200	-	-	-
	14	90x90x8	-	B	-	-	50x50x2.5 90x90x4 100x100x5	500 2500 3000	B
	15	UNP240	1000	A,D,F	UNP200	1200	UNP180 (180x70) UNP200 (200x75)	800 1200	A,D,F
	16	UNP240	1200	A,D,F	UNP200	1200	UNP180 (180x70) UNP200 (200x75)	800 1200	A,D,F
	17	UNP100	8000	C,B	UNP200	1200	-	-	-
	18	INP240	1200	A,D,F	INP180	1000	INP80 INP200	600 1000	A,D,F
	19	INP140	6000	C,B	INP160	3000	-	-	-
	20	HEA120 HEB100	1200 1200	A,D,F	-	-	-	-	-
	21	HEA120 HEB100	2600 1500	C,B	-	-	-	-	-
Dayanım Momenti Section Modulus	cm ³	70-120			-		45-80		
Motor Gücü Motor Power	kW	15			12		11		
Vals Topu Çapı Roll Diameter	mm	Ø390			Ø300		Ø315		
Mil Çapı Shaft Diameter	mm	Ø120			Ø105		Ø100		
Bükme Hızı Bending Speed	m/dk m/min	4			5		5.4		
Ağırlık Weight	kg	4720			2300		2240		
GxUxY WxLxH	mm	1450x1985x2040			1700x2350x1700		1500x1650x2100		

A: Standard Rolls | B: Special Rolls | C: Pulling Device | D: Special rolls for serial productions | E: Angle Device | F: Stretching Device