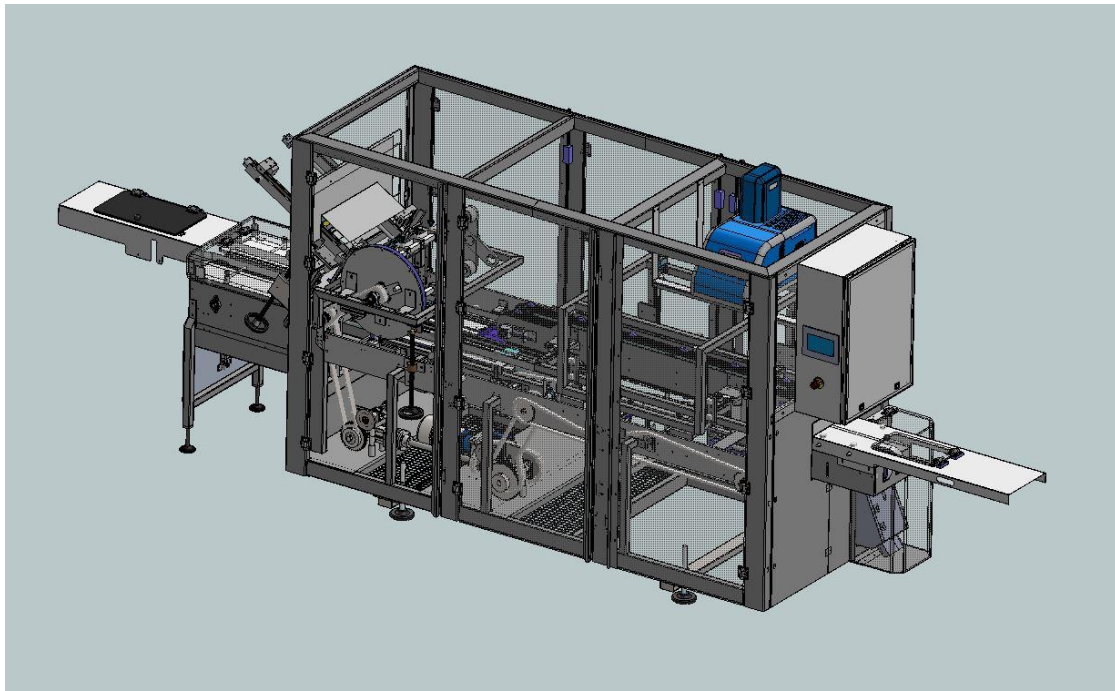


Specialists in Sleeving – Experts in Cartoning



www.tfreemantle.com



Fully Automatic Wraparound Sleever



T. Freemantle Ltd, Factory 1, 13 Atkinson Way, Foxhills Industrial Estate,
Scunthorpe, North Lincolnshire, DN15 8QJ, United Kingdom.

www.tfreemantle.com

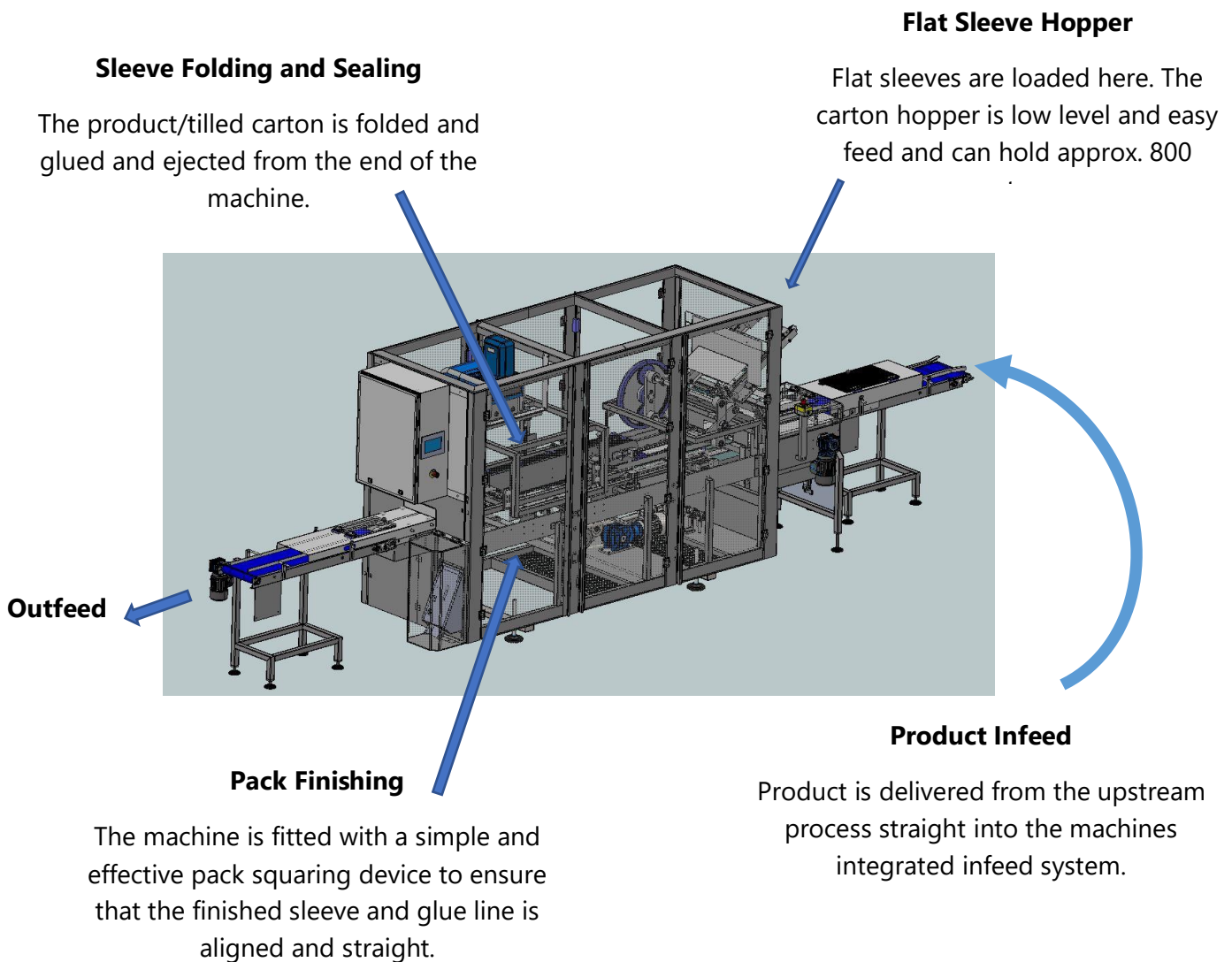
Specialists in Sleeving – Experts in Cartoning

Machine Function

The Fully Automatic Wraparound Sleever is suitable for a wide range of different product type, sizes and shapes such as plastic and foil trays, pots, lidded tubs and thermoforms. It can be supplied to pack single and multipack products within a flat wraparound sleeve.

The machine sleeve hopper is loaded with flat unglued sleeves. The products are delivered to the machine from the upstream equipment such as a tray sealer, thermoformer or manual feed process. The machine accepts the product at random and automatically feeds the product into the machine and selects a flat sleeve from the sleeve hopper and wraps the sleeve around the product. The sleeve is applied with glue and sealed in place.

Once the sleeve has been wrapped around the product and glued in place it is ejected from the end of the machine normally narrow edge leading.

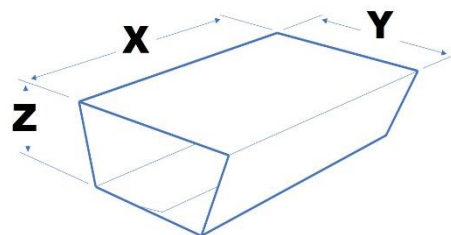


Specialists in Sleeving – Experts in Cartoning

Size Range

The Wraparound Sleever is flexible and can be set to run a wide range of sleeve sizes. The change between different sizes is an unskilled operation and can be completed in around 15 minutes. There are no special tools required to complete the size change.

	Min to Max Standard Machine	Min* to Max* Modified Machine
X – Length	65 – 225mm	50 – 300mm
Y – Width	75 – 200mm	40 – 250mm
Z - Height	25 – 75mm	10 – 120mm
*These are theoretical modified min and max and restrictions apply to combinations of sizes.		



Technical Details

Electrical Connection

The machine is supplied with a 3-metre armoured cable with an industry standard 32amp 3 pin plug for connection to a 32amp single phase supply. (Also available in 3ph N+E if required)

Compressed Air Connection

The machine is supplied with a filter regulator with an 8mm push in pipe for connection to a 6 bar compressed air supply.

Lifting Weight

Approximately 1000kilos. Lifting should be by fork truck and correct lifting points are marked for offloading at point of delivery.

Adhesive Type

The machine will operate with any suitable packaging grade Hot Melt or Cool Melt glue. The machine will be set and tested with our recommended grade Henkel Cool Melt Ultra.

Standard Machine Layout

