

Accurate Sensors Technologies

Highly Accurate Two Color Portable Infrared Non-Contact Pyrometer € 600°C to 2500°C

P450C

P450C is specially designed two color portable IR pyrometer for non contact temperature measurement between 600°C to 2500°C in demanding industrial environments. The Instrument features high accuracy.

The Pyrometer measures the temperature of an object by calculating the ratio of the energies at two different wavelength bands. The ratio technique eliminates and reduces errors in temperature measurement caused by changes in Emissivity, Surface finish and energy absorbing materials such as Water vapour etc.

The multi-functional bright backlight additional LCD graphic display panel provides an indication of status and configuration of pyrometer together with measurement mode. The measuring result is shown and can be analyzed directly on site.

The bright through-the-lens sighting gives a precise definition of the target spot.

The portable pyrometer provides fast, simple data logging with USB connectivity to download this data to PC for analysis.

The fast response time within milliseconds allow exact measurement of fast moving object.

The large data storage (data store upto 4000 values) of measurement offers the best possibility for analyzing the data.

Applications

- Welding
- Hardening
- Induction Heating
- Annealing
- Melting
- Molten Glass
- Rolling Mills
- Glass Moulds
- Rolling Kilns
- Steel

Standard Scope of Supply

- Pyrometer with through the lens sighting
- USB interface, USB 2.0 Cable
- · Calibration certificate
- Software CD and Operation manual
- Carry Box
- · Charger



Features

- Wide temperature ranges: 600°C to 2500°C.
- Spectral Range: 0.7 μm1.15 μm
- Two color model
- · Fast response time within milliseconds
- Through-the-Lens view finder sighting
- Focusable precision optics for adjusting the smallest spot size
- Temperature is displayed in the view finder and on the multi-function display
- Measuring Functions: Normal, Average, Maximum
- USB Connectivity: USB Options for communicating to PC
- Small Spot Sizes
- Large data storage for data analysis(Data storage upto 4000 values)
- Additionally the instruments are completed via large display and easy designed keypad for selecting and changing of all available functions and settings
- Numeric and Graphic LCD display on portable pyrometer
- User friendly PC software for communication

Technical Specifications

Measurement Specifications

Model	P450C	
Temperature Range	600°C1600°C 800°C2500°C	
Spectral Range	0.71.15 μm	
Photodetector Type	Si/Si	
Distance to Spot Size Ratio	200:1 (600°C1600°C) 400:1 (800°C2500°C)	
Emissivity (ε)	0.11.2 adjustable	
Emissivity Slope (ε1/ε2)	0.751.25 Slope adjustable	
Response Time	25 msec in Numerical Mode 30 msec in Graphical Mode 30 msec (When data storage is 'ON')	
Accuracy	±0.5% of the measured value +1°C	
Repeatability	0.1% of reading in °C + 1°C	
Sighting Options	Optimized through lens view finder with dioptry correction -2.5 dpt. to +2.5 dpt	
Objective	Achromatic, adjustable from A=500 mm to 9000 mm	
Measuring Functions	Normal (Normal Temperature Measurement) MAX (Maximum Temperature Measurement) AVG (Average Temperature Measurement)	
Parameters Setting Via Side Keypad	Emissivity, Peak Picker(Clear Time)(tCL), Average, Storage Interval, Temperature Unit(°C/°F), Auto Off Time, Date, Time, Single Color/Two Color Mode	
Data Storage	4000 Values, Storage of Measurement Value, Date, Time, Emissivity	
Storage Interval	OFF, 30 msec, 50 msec, 100 msec, 1 sec, 10 sec, 100 sec, 500 sec	
Display	Left side: LCD Display, 128 x 64 pixels illuminated 3 value per sec.; last value is displayed for another 10 sec after finishing measurement (Hold Function) Additional Built in LED display in the view finder	
Resolution	LED inside : 0.1°C upto 1000°C after this 1°C LCD outside : 0.1°C upto 1000°C after this 1°C	
Serial Interface	USB 2.0	
Alarm	Visual (LCD Blinking Facility)	
Mounting Tripod		

Physical Characteristics

Dimensions	228 x 64 x 186 mm (L x W x H)	
Weight	900g with batteries	
Housing	Aluminum, Handle: ABS	

Environmental Specification

Ambient Temperature	0 to 50°C
Storage Temperature	-20 to 55°C
Relative Humidity	10 - 95%, Non-Condensing Conditions
Protection Class	IP52(Housing Exclude Handle with battery case), IP40 (Handle)

Electrical Specifications

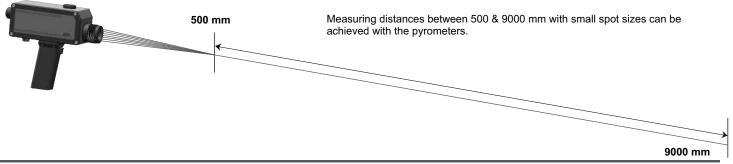
Power Supply	3 x 1.2 V Rechargeable Batteries (uninterrupted operation time approx. 10 hours with rechargeable batteries)
CE Label	According to EU Directives about electromagnetic immunity

Optical Specifications

Managemen	Spot Sizes(mm)	
Measuring Distances MD (mm) with standard focusable optics	P450C 600°C - 1600°C (200:1)	P450C 800°C - 2500°C (400:1)
500	2.5	1.25
1000	5	2.5
2000	10	5
3000	15	7.5
4000	20	10
5000	25	12.5
9000	45	22.5

Optics

The pyrometers are equipped with a high quality focusable optics. Adjusting the optics to required measuring distance achieves the spot sizes specified in table. The adjustment can be taken via the scale on the objective or by focusing the measuring object in the view finder. User can adjust measuring distance from 500mm - 9000 mm.



Instruments Specifications



Software "Portasoft"

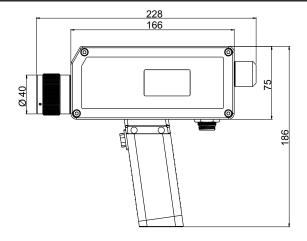
AST Portasoft software is under standard scop of supply. It offer possible connection with PC for parameter setting, offline graph and to evaluate measuring data. Communication between the pyrometer and the PC is implemented via a USB cable connected between the pyrometer and the PC USB port.

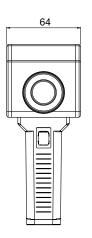
Some of the parameter adjustable via software are:

- Emissivity
- Clear Time(Peak Picker)
- Unit of Temperature (°C/°F)



Pyrometer Drawing







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