## **Product Specifications**

Model		THL300	THL400	
Туре		Horizontal multi-joint		
No. of controlled axes		4		
Arm length		300mm (125mm + 175mm)	400mm (225mm + 175mm)	
Working envelope	Axis 1	±125°		
	Axis2	±145°		
	Axis 3 (Z-axis)	0 ~ 160mm		
	Axis 4 (Z-axis rotation)	±360°		
Maximum*1 speed	Axis 1	660°/s		
	Axis2	660°/s		
		<u> </u>		
	Axis 3 (Z-axis)	11200mm/s		
	Axis 4 (Z-axis rotation)	1500°/s		
	Composite	5.1m/s	6.3m/s	
Cycle time (with 2kg load)*2		0.48s	0.47s	
Maximum payload mass		5kg		
Allowable moment of inertia		0.05kg · m2		
Positioning*3 repeatability	X-Y	±0.01mm		
	Z (Axis 3)	±0.015mm		
	Axis 4 (Z-axis rotation)	±0.007°		
Hand wiring		8 inputs/8 outputs		
Hand pneumatic joints*4		φ4 ×3 pcs		
Position detection		Absolute		
Robot controller cable		3.5m		
Power capacity		0.7kVA		
Mass		12kg	13kg	

- \*1: Acceleration/deceleration rates may be limited according to the motion pattern, load mass and amount of offset.
- \*2: When the environment temperature is constant 20°C. Positioning repeatable accuracy in one-direction movement. Not absolute positioning accuracy.
- \*3: Horizontal 300mm, vertical 25mm, round-trip. Continous operation is not possible beyond the effective load ratio.
- \*4: Pneumatic joints are provided on the base. Please refer to the drawings for the details of the pneumatic joints. Pipes to be provided by the customers.

## **Controller Specifications**

Controllor opcomodations			
	TSL3000 Controller		
Series	THL, THE, BAIII		
Teach Pendant	TP1000, TP3000		
Dawar Cupply	Single phase		
Power Supply	190-240VAC @ 50/60Hz		
Max Power Capacity	0.7 ~ 1.4 kVA		
Dimensions	150W x 266H x 304D		
<b>Mass</b> 7kg			
	256 programs		
Storage	6400 points		
	12800 steps		
	TSL3000E		
<b>CE Version</b>	Dimensions change:		
	320W x 266H x 304D 13kg		
USER I/O Count	8/8		
SYSTEM I/O Count	13/9		
SYSTEM INPUTS	Alarm reset, strobe, program reset, step reset, cycle reset, output reset, start, external		
	servo on, stop, cycle mode, break, low speed, servo off		
SYSTEM OUTPUTS	Servo ready, battery alarm, acknowledge, external mode on, system ready, autorun,		
	alarm, cycle end, low speed on		
Fieldbus SLAVE options	DeviceNet, Profibus, CC-Link, Ethernet I/P, EtherCat, ProfiNet		
	TR48-DIOC Module		
Extended I/O Options	Add 28In/20Out		
	Up to 2 modules can be added to controller		
Communications			
	Torque control (individual axis), gain control (individual axis), interrupt functions, SPURT		
Standard SCOL Functions	function, coordinate calculations, payload command, multi-tasking, AREA output		
	function, NCBOY additional axis control, self-diagnostics		
Optional SCOL Functions	Pulse output control, conveyor tracking, vision+conveyor tracking		
External Control Standard	HOST Protocol, .dll library, LabView integration support		
Functions			