



POWER TEMP

Manual operation KANAL_1 Jog \MPF.DIR
SPINDELTEST.MPF
Channel interrupt Program aborted
Stop: No Mode Group Ready ROV
700740 Emergency-Stop active user panel



time meter

counter	Function	complete- hours	actually hours	
1	Main switch On	50338	50338	
2	Control Voltage and Hydraulics On	16994	16994	
3	Machine ready for work (Emergency-Stop, fluids...)	8739	8739	
4	Program active	4234	4234	
5	Mainspindle active	1047	1047	
6	Mainspindle active in C-Axe-Function	228	228	
7	Feed axes active	968	968	
8	Millingspindle active	460	460	
	Millingspindle number of revolutions [Mio]	0 Mio	0 Tsd	

Status mill. unit Coolant Manual op. ARTIS Time meter











