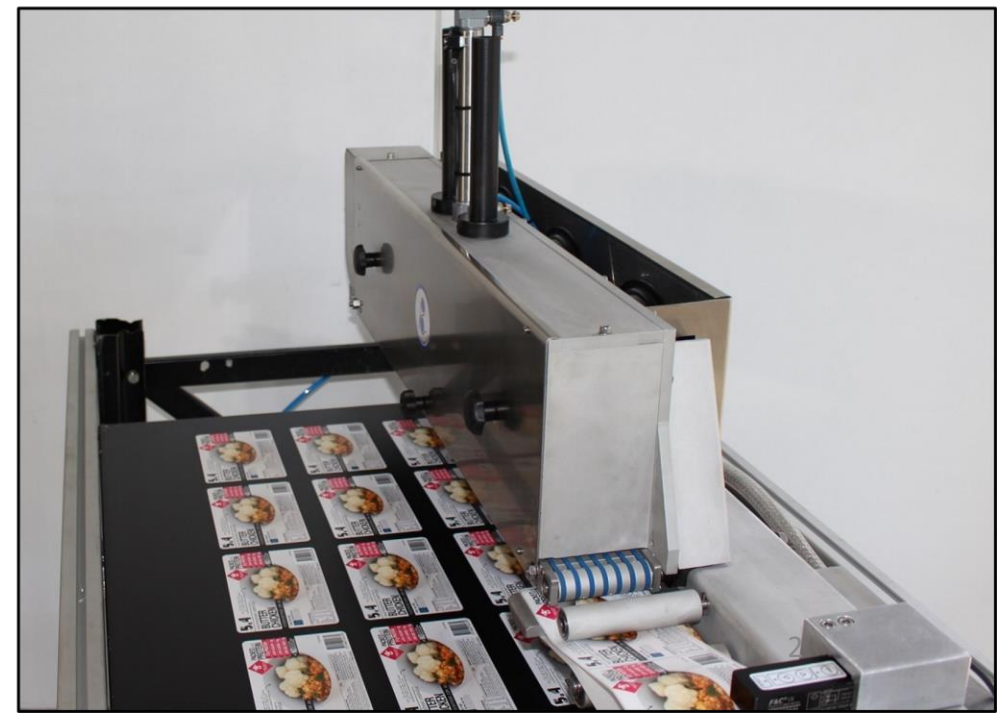






CROSS WEB LABELLER

CONTROL PANNEL



Motor Status:

0

No Error

Operator

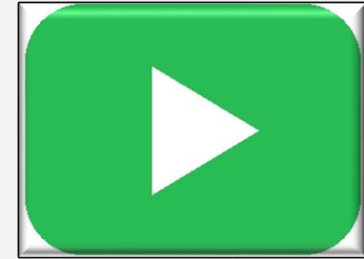
Current Label Selection:

Code: F

Label Name: FOREST HILL



Automatic Mode Control



Labeller Status

Run Automatic

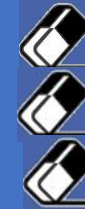
Label Counter: 770

Remaining: 1230

Missing Labels: 0

Speed: 400 Length: 64.7

Pos. error: 0.0



Disabled

Low Label Warning

Label
RecipesMachine
StatisticsMachine
Diag.Manual
Mode

Service

Set Up
MenuManual
Screen



Motor Status:	0	No Error	Operator
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Current Label Selection:
Code: F
Label Name: FOREST HILL

Automatic Mode Control

Labeller Status

Stopped

Label Counter: 770

Remaining: 1230

Missing Labels: 0

Speed: 400 Length: 64.7

Pos. error: 0.0

Disabled

Low Label Warning



Motor Status:

0

No Error

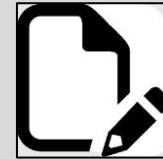
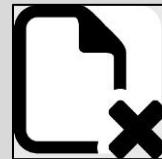
Operator

	Code	Label Name	Total Dispensed
1	A15	Sample Label 240 mm	400
2	F	Forest Hill	6000
3			
4			
5			
6			
7			
8			
9			

Select Label

ID: 1 Code: A15

Name: Sample Label 240 mm

Label
RecipesMachine
StatisticsMachine
Diag.Manual
Mode

Service

Set Up
MenuManual
Screen



Motor Status:

0

No Error

Operator

Recipe Edit - Parameters

Code

Current Label Selection:

ID: 1

Code: A 15

Code and Name
are editable on the page

Name: Sample Label 240 mm



Dispensing Speed

Speed limit
450 mm /sec.

280.0



Labels per Roll

3200



Label Position Dispensing Edge

2.0



Label dispense delay

0.0

Select Label

ID: 1 Code: A15

Name: Sample La

Label
RecipesMachine
StatisticsMachine
Diag.Manual
Mode

Service

Set Up
MenuManual
Screen



Motor Status:

0

No Error

Admin

Current total label dispensed **73 pcs**Current run time **3 hrs 57 mins**Live time label dispenses **796 pcs**Live time run time **52 hrs 20 mins**Label
RecipesMachine
StatisticsMachine
Diag.Manual
Mode

Service

Set Up
MenuManual
Screen



Motor Status:

0

No Error

Admin

Labeller Inputs

Product Sensor



Label Sensor



Rewind Full Sensor

Stepper Motor

V Supply

4769 mv

C Supply

4769 mv

9010 : OD

2504 ma

9010 : OB

0 ma

Labeller Outputs

Automatic / Ready Light



Rewind Full Light



Error Light

Label
RecipesMachine
StatisticsMachine
Diag.Manual
Mode

Service

Set Up
MenuManual
Screen



Motor Status:

0

No Error

Admin

Enable Labeller

Jog Labeller & Vac.
Belt

Jog Speed: 10.0

Enable Vac Belt

Label Feed

Vacuum Suction

Blow Pipe Valve

Home Labeller

Dispense Row

Raise Tamp

Dispense & Tamp

Label
RecipesMachine
StatisticsMachine
Diag.Manual
Mode

Service

Set Up
MenuManual
Screen



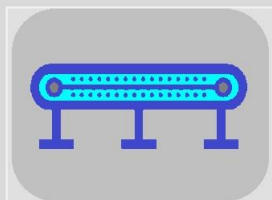
Motor Status:

0

No Error

Admin

Motor Status:



Conveyor Mode

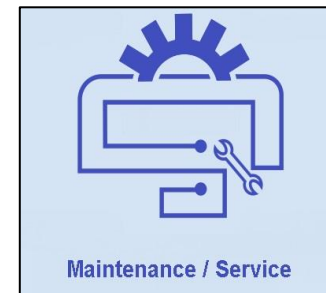
Disabled

Low Label Warning

Machine Service

Total Days in Service	1
Remaining Days till next Service	89
Total Days till next Service	90
Warning Days till next Service	14

Reset Warning for 24 Hrs.



Maintenance / Service

Service: sales@baumann-industries.comLabel
RecipesMachine
StatisticsMachine
Diag.Manual
Mode

Service

Set Up
MenuManual
Screen



Motor Status:

0

No Error

Admin

101	Product Sensor Detect Edge	Leading Edge 
102	Label Sensor Detect Edge	Leading Edge 
103	Rewind Sensor Detect Edge	Leading Edge 
104	Machine edge compensation	260
105	Machine acceleration	1.0
106	Machine deceleration	1.0

Save



Label
Recipes

Machine
Statistics

Machine
Diag.

Manual
Mode

Service

Machine
Settings

Set Up
Menu

Manual
Screen



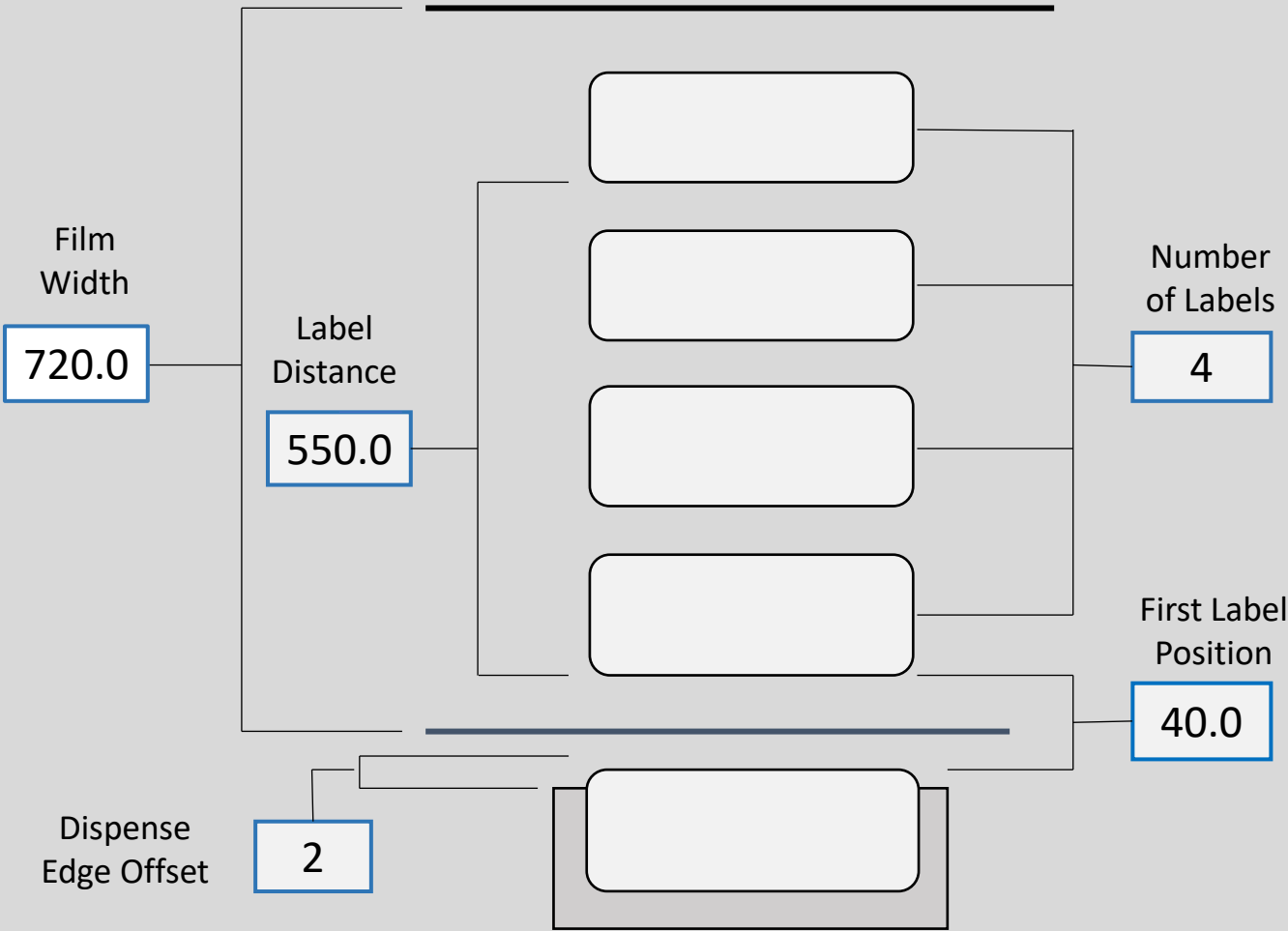


Motor Status:

0

No Error

Operator



Vac Belt Speed	400
Labeller Speed	400
Jog Speed	10
Label Start Delay (ms)	0
Vac Belt Start Delay (ms)	0
Tamp Wait Time (ms)	2
Tamp Up Time (ms)	250
Blow Air Pulse Start (ms)	1
Blow Air Pulse Stop (ms)	200



Label Recipes

Machine Statistics

Machine Diag.

Manual Mode

Service

Set Up Menu

Manual Screen





Motor Status:

0

No Error

Admin



Label
Recipes

Machine
Statistics

Machine
Diag.

Manual
Mode

Service

Set Up
Menu

Manual
Screen





Motor Status:	0	No Error	Admin	
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Error



Dispensing



Product Sensor



Label Sensor



Rewind Full Sensor

Motor Speed:

0.00



Motor Position:

0.00



Label Recipes

Machine Statistics

Machine Diag.

Manual Mode

Service

Set Up Menu

Manual Screen



Recipe Edit - Parameters

Current Label Selection:

ID: 1

Code: A 15

Name: Sample Label 240 mm

Code and Name
are editable on the page









Dispensing Speed	Speed limit 450 mm /sec. 280.0
Labels per Roll	3200
Label Position Dispensing Edge	2.0
Label dispense delay	0.0



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