





## ADVANTAGES AT A GLANCE:

- Machine body of heavy duty torsion-resistant completesteel version in welded construction
- Automatic processing of flat-, angle- and solid materials and tubes
- Automatic sorting of cuts, remaining and good parts
- Multiple front and back cuts
- High cutting quality through workpiece clamping on both sides of the saw blade, automatic adjustment of the cutting speed and the optimal feed rate
- Minimal end-piece lenghts (< 15 mm) through special gripper design, measuring cut-off gripper and swiveling vertical clamping vice
- Simple operation and programming via touch screen

## **HARD FACTS**

- Sawblade: 460 mm
- Drive performance: 5,2 kW resp. 9,5 kW
- ► Cutting speed: 7 60 resp. 15 120 m/min
- ▶ Single stroke length: 1.500 mm
- Multiple stroke length: 9.999 mm
- ▶ Feed rate: 0 1.000 mm/min
- Fast return stroke: 3.500 mm/min
- Machine weight: 4.900 kg

► Working range	90°	45°
●○ Round material	153 mm	145 mm
■□ Square material	140 mm	125 mm
Flat material	250 x 75 mm	180 x 70 mm

- Mitre range: 30°/90°/30°
- Autom. mitre cuts: +/- 60°
- Tools: HSS-Tools

## **APPLICATIONS**

Metal construction, automotive sector, elevators, wagon manufacturer, cranes, furniture industry, etc.



## **NEW VERTICAL DRILL AXIS FOR THE KKS 463 NA: KDV**

- The reality shows that sawed steel profiles in the further processing are provided with holes. To this the material walks mostly circumstantial through the production. In order to speed up this process the drilling machine KDV for the KKS 463 NA was developed.
- The KDV has a horizontal vice, a material supply gripper and a driven roller conveyor with three rolls.
- A fast and easy tool change is ensured.