

Advanced Laser Machining Center

Flexible, High Speed Precision

The META 5C is the compact and powerful answer for prototype to high volume manufacturing applications.

The META 5C is the most versatile choice for precision cutting a wide range of materials, metals up to 3 mm and non metals up to 25 mm. Simple user interface and CAM software simplifies work set up and increases productivity.

The new user-friendly software interface for the operator improves setup, including a new shape library, operation with enhanced process control, and job management significantly. New optional CAM software enables True Shape Nesting and even greater file development flexibility

FEATURES

- High power and low operating cost sealed CO₂ laser
- Auto-focus system for fast setup
- Large format cutting area
- Gull wing, dual access doors with removable pallet, front and rear pass through

OPTIONS

- Vision system for fiducial registration, rotation, scaling, and image distortion
- Auto-pallet loading for significant productivity of up to 60% more parts
- Choice of pallet type: Honeycomb for thin metals and organic materials and points for thicker metals



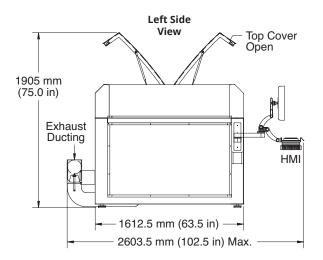


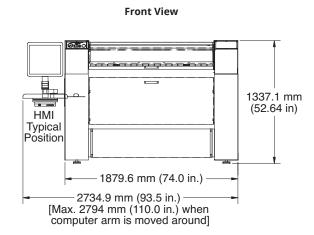
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Weight 1136 kg (2250 bs.) Cutting Height 1020 mm (400 in.) Working Range x = 1220 mm (480 in.) y = 1220 mm (480 in.) z = 300 mm (12.0 in.) Maximum Speed 50,800 mm (2000 in.)min. raptic positioning Maximum Speed 91,500 mm (3600 in.)min. raptic positioning Positioning Unear encoders with 2 micron resolution in closed loop with brushless servo motor Accuracy ¹ 25 µm (0.0001 in.) positioning accuracy 5 ym (0.0002 in.) positioning accuracy 5 µm (0.0001 in.) positioning accuracy 6 ym (0.0001 in.) positioning accuracy 5 µm (0.0002 in.) positioning accuracy 6 ym (0.0001 in.) positioning accuracy 5 µm (0.0002 in.) positioning accuracy 6 ym (0.0001 in.) positioning accuracy 5 µm (0.0002 in.) positioning accuracy 6 ym (0.0001 in.) positioning accuracy 5 µm (0.0002 in.) positioning accuracy 6 ym (0.0001 in.) positioning accuracy 5 µm (0.0002 in.) positioning accuracy 6 ym (0.0001 in.) positioning accuracy 4 µm (0.0001 in.) positioning accuracy 6 ym (0.0001 in.) positioning accuracy 4 pm (0.0001 in.) positioning accuracy 6 ym (0.0001 in.) positioning accuracy 4 pm (0.0001 in.) positioning accuracy 6 ym (0.0001 in.) p	Laser Power/Peak Power¹ (W)	250/750	450/1800
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Laser Tool Capabilities Raster engraving, marking and cutting	Environmental		
regulatory Compilance LE Marked	Regulatory Compliance	CE marked	

These specifications are applicable as of May 2015 and are subject to change without notice.
 Accuracy quoted is under controlled conditions and measured across a 300 mm (12") distance.
 Accuracy may vary depending on substrate variability, process settings and conditions in the customer facility.



MECHANICAL SPECIFICATIONS







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Coherent follows a policy of continuous product improvement. Specifications are subject to change without notice. Coherent's scientific and industrial lasers are certified to comply with the Federal Regulations (21 CFR Subchapter J) as administered by the Center for Devices and Radiological Health on all systems ordered for shipment after August 2, 1976.