



Compact-Massagers



# MAX 600

The MAX 600 is a compact massager with integrated cooling and vacuum pump, representing the entry into the Schröder massager programme. The ideal "plug and play" machine for batches up to 600 kg.

The operating principle of MAX technology is based on the horizontal mounting of a rotating paddle shaft in the fixed container. The massage effect is achieved by the spirally arranged paddles. They work directly in the meat mass and thus bring the mass energy directly to the muscle. The specific paddle positions generate a horizontal and vertical flow of material within the tank. This results in a uniform and effective massaging action, which is additionally supported and accelerated by the high degree of filling of the system.

# MAX technology

- Intensive protein activation, especially in individual muscles
- Improvement of intra-muscular and extra-muscular slice
- Low protein abrasion on the product surface (by active cooling jacket)
- Increased water retention, tenderness and stability of end product

## TECHNICAL DATA - MAX 600 RATED VOLUME approx. 7901

FILL LEVEL approx. 75%

max. 600 kg product by manual loading

OUTER CYLINDER DIAMETER approx. 1000 mm

CAPACITY

LENGTH, INCLUDING DRIVE approx. 1850 mm (without vacuum suction)

> WIDTH approx. 1550 mm

HEIGHT approx. 2150 mm DISCHARGE HEIGHT approx. 800 mm

3Ph/N/PE; 400/440V; 50/60 Hz or **ELECTRICAL CONNECTION** 3Ph/N/PE; 220V; 50/60 Hz



## MASSAGER CONCEPT

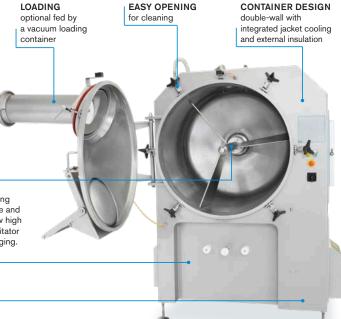
The massage process is effected by three rotating paddles under continuos vacuum leading to time and product optimised results. Different bulges allow high technological quality massaging. An optional agitator shaft with bulge guarantees more gentle massaging.

## COOLING UNIT

liquid cooler, refrigerant: Propylene-Glycol

### VACUUM PUMP

vane rotary vacuum pump, 40 m3/h





MAX 1200

The MAX 1200 is the next step in the compact class, making it the ideal machine for capacities up to 1200 kg - efficient and reliable. A range of options makes integration into any individual industrial manufacturing process possible.

# Advantages MAX technology

- Up to 50% reduction in processing times compared to the tumbler
- Increase in product yields
- Increase in slicer yields
- Significantly higher levels of system utilisation compared to tumbler technology
- Energy savings thanks to increased efficiency

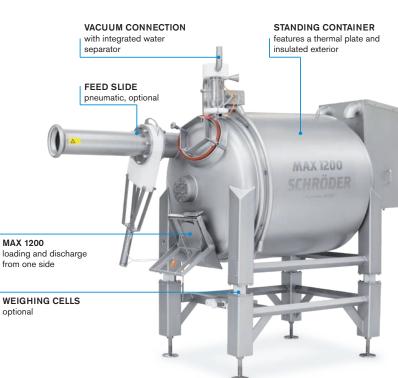
## **Options**

- Paddle with bulge for sensitive products
- Touchscreen controls
- Pneumatic feed slide
- Weighing cells
- Product individual feed (lifting-/tilting-device, belt, charge container)
- Higher frame

## MAX equipment

- Schröder touch panel control STP 104
- Recipe management with 100 recipes
- Manual and automatic control
- Rotary vane vacuum pump 100 m³/h
- Double-wall with integrated thermo plate and external insulation

TECHNICAL DATA - MAX 1200	
RATED VOLUME	18001
FILL LEVEL	approx. 70 %
CAPACITY	1200 kg
OUTER CYLINDER DIAMETER	approx. 1300 mm
LENGTH, INCLUDING DRIVE	approx. 2400 mm (without vacuum suction) approx. 4900 mm (with vacuum suction, BB600)
WIDTH	approx. 1400 mm
HEIGHT WITH BASE FRAME	approx. 2500 mm
DRAINAGE HEIGHT	approx. 740 mm
ELECTRICAL CONNECTION	3Ph/N/PE; 400/440V; 50/60 Hz or 3Ph/N/PE; 220V; 50/60 Hz



# MAX 600/1200 control unit

The intuitive user interface of the controller guides the program, guaranteeing safe, practical operation while storing all audit-relevant data.

The functions in manual mode include manual control of all process parameters (for example: massaging, cooling and vacuum). In automatic mode, individual recipes can be selected and started automatically by setting a planned start or end point.

The MAX recipe management system offers maximum flexibility as part of the automatic program sequences. It enables both the use of simple automatic programs with just a few individual steps and user-friendly input of complex recipes and sequences in up to five phases of the program.

**Pre-program** – Bridges the time until the start of the main program (for example, initial massaging, keeping cool)

**Main program** – up to three possible phases programmable:

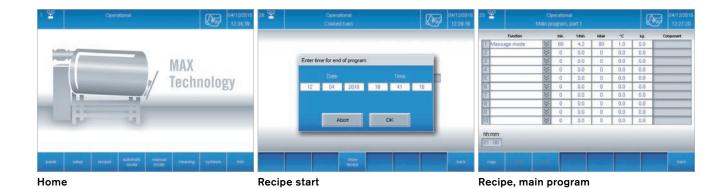
Part 1 – Linear sequence, step by step series of short programs with few individual steps

- Part 2 Cyclical sequence, simplified entry of long programs using an adjustable number of repetitions of the individual steps
- Part 3 Linear sequence, to complement of part 2, a final step-by-step sequence can be programmed

**Post-program** – Bridges the time between the end of program and discharging (for example, temperature maintenance)

## Features of the MAX 600/1200 control unit

- 100 freely selectable recipes for automatic operation
- Alarm and event log in the ring buffer for 1000 entries
- Recording and storing the process parameters (speed, vacuum, operating time)
- Detection and securing of filling and dosing quantities in the presence of weighing cells
- User management



### JBT PROTEIN PROCESSING

## SECONDARY

BRINE PREPARATION | HOMOGENIZATION | INJECTION INJECTION & RETURN MILLING | MACERATION | MASSAGING | TENDERIZATION TVI MEAT SLICING | -RAY TECHNOLOGY | AUTOMATED TRAY LOADING

### FURTHER

WEIGHING | PORTIONING/TRIMMING | COATING | FRYING & FILTRATION | PROOFING COOKING | COOLING | CHILLING | FREEZING | REFRIGERATION | CLIPPING & PACKAGING SOLUTIONS | X-RAY TECHNOLOGY | HIGH-PRESSURE PROCESSING (HPP)

















Northfield

SCHRÖDER

STEIN

TIPPERTIE

Wolf-tec POLAR

**X**ISION

#### North America JBT

January 1622 First Street
Sandusky, OH 44870
USA
Phone +1 419 626 0304
Fax +1 419 626 9560
process-solutions@jbtc.com

### Australia

John Bean Technologies Ltd. Cnr Marple Ave & Biloela Street Villawood New South Wales 2163 Australia Phone +61 2 9723 2000 Fax +61 2 9723 2085

Natale.Greco@jbtc.com

#### **Europe** Schröder

Maschinenbau GmbH & Co. KG Esch 11 33824 Werther Germany Phone + 49 5203 9700 0 info@schroeder-maschinen.de

### Latin America

John Bean Technologies Máq. Equip. Ind. Ltda. Av. Eng. Camilo Dinucci 4605 14808-900 Araraquara São Paulo, Brazil Phone +55 16 3301 2000 latinamerica.info@jbtc.com

### Asia

John Bean Technologies (Thailand) Ltd. 159/26 Serm-Mit Tower, Room No. 1602-3 Sukhumvit 21 Road Klongtoey Nua Sub-district, Wattana District Bangkok 10110 Thailand Phone: + 66 2 257 4000 Fax: + 66 2 261 4099 infoasia-jbtfoodtech@jbtc.com



We're with you, right down the line.™