Ball Valve

Subsea Series, 2 Way & 3 Way

Internal Pressures to 20,000 psi (1379 bar) Water Depth to 12,500 ft. (3810m)

Principle of Operation:

Parker Autoclave Engineers subsea ball valves have been designed in accordance with ASME B31.3 Chapter IX High Pressure piping standards to fulfill the ever growing subsea applications in the petroleum industry as well as the need for externally pressurized components in other markets. Utilizing the same design technology as the standard ball valve, the subsea design incorporates the necessary design alterations to provide a reliable externally pressurized valve for the subsea industry.

Parker Autoclave Engineers has the most connection options available and all the associated tubing, fittings and adapters you would need to outfit any application you might have, above or below the surface. Traceability is ensured by use of heat and purchase order codes etched on valve body that also includes model number, pressure rating, and material type references.

Subsea Ball Valve Features:

- One-piece, trunnion mounted style, stem design eliminates shear failure and reduces the effects of side loading found in two piece designs
- Re-torqueable seat glands for longer seat life
- · PEEK seats offer excellent resistance to chemicals, heat, and wear/abrasion
- Full-port flow path minimizes pressure drop
- UNS S31600/S31603 CW 316 Stainless Steel Material as standard. Optional materials available
- Low friction, pressure assisted, graphite filled PTFE stem seal increases cycle life and reduces operating torque
- Buna-N o-ring (Nitrile) standard, -20° to 250°F (-29° to 121°C)
- · Additional seals engineered to prevent water and silt ingress to any threaded or rotating parts
- Designed to accept multiple types of tube and pipe end connections

Subsea Ball Valve Applications:

- Subsea Hydraulic Manifolds
- Subsea Control Umbilicals
- Subsea Wellheads and Control Packages







Principle of Subsea Operation and Design:



The Parker Autoclave Engineers ball valves can be utilized to switch or isolate flow. The standard material of construction of the valve is 316 cold worked 316/316L with PEEK seats, graphite filled PTFE stem seal, and o-ring material as required by the process fluid.

The subsea ball valve design incorporates additional o-ring seals, which prevent the ingress of seawater into the valve which would adversely affect the operation of the valve as well as contaminate the process fluid. A significant feature of the subsea design is a thrust washer positioned under the stem preventing outside sea water from moving the stem from its aligned position.

Subsea ball valves are designed to facilitate operation by a Remote Operated vehicle (ROV). No handle or valve stop is provided as standard in preparation for mating to an ROV acceptable actuator. ROV operator assemblies are used for valve mounting and to provide positive valve stop for precise 90° operation.



customer.

Note:

Third party actuator shown above is not available from Parker Autoclave Engineers

Various tube and pipe connections with valve bore sizes from 3/16" to 1" are available within a variety of valve configurations capable of up to 12,500' water depth (5,500 psi external pressure).

Contact Parker Autoclave Engineers technical sales support or your local distributor for more information on optional materials of construction, seal materials and valve configurations to fit your application requirements.

Subsea Actuation Torque

2 Way Subsea Ball Valve	Breakout Torque	Running Torque
1/4" Orifice Stem @ 20,000 psi	75 in-lbf (9 Nm)	70 in-lbf (9 Nm)
3/8" Orifice Stem @ 20,000 psi	275 in-lbf (31 Nm)	150 in-lbf (17 Nm)
1/2" Orifice Stem @ 15,000 psi	690 in-lbf (78 Nm)	425 in-lbf (48 Nm)
3/4" Orifice Stem @ 15,000 psi	140 in-lbf (190 Nm)	90 in-lbf (122 Nm)
1" Orifice Stem @ 10,000 psi	200 in-lbf (271 Nm)	150 in-lbf (203 Nm)

3 Way Subsea Ball Valve	Breakout Torque	Running Torque
3/16" Orifice Stem @ 20,000 psi	75 in-lbf (9 Nm)	70 in-lbf (9 Nm)
3/8" Orifice Stem @ 10,000 psi	275 in-lbf (31 Nm)	150 in-lbf (17 Nm)
1/2" Orifice Stem @ 10,000 psi	450 in-lbf (51 Nm)	420 in-lbf (47 Nm)

Breakout Torque is torque needed to initially rotate valve when in closed position with full MAWP on one side and 0 psi on the other.

Running Torque is torque needed to rotate the valve at full MAWP



2 Way Subsea Series: 1/4" (6.35mm) Orifice

Pressures to 20,000 psi (1379 bar)

Connection Type	MAWP at Room Tmperature	Minimum Orifice Inches (mm)	Rated Cv
SF250CX20 (1/4" MP)	20,000 psi (1379 bar)	0.109 (2.77)	0.17
SF375CX20 (3/8" MP)	20,000 psi (1379 bar)	0.203 (5.16)	0.94
SF562CX20 (9/16" MP)	20,000 psi (1379 bar)	0.250 (6.35)	1.51
1/4" FNPT	15,000 psi (1034 bar)	0.250 (6.35)	1.51
3/8" FNPT	15,000 psi (1034 bar)	0.250 (6.35)	1.51
1/2" FNPT	15,000 psi (1034 bar)	0.250 (6.35)	1.51





2 Way 1/4" Bore Subsea Ball Valve

Pressure Ratings are determined by the end connections chosen, see chart. Maximum Temperature rating is determined by the o-ring material. PAE Ball Valves are designed to be used in fully open or fully closed position. NPT connections are limited to 400°F max due to PTFE Sealant.



To ensure proper fit use Parker Autoclave tubing

NOTE: Critical gas applications such as Hydrogen or Helium should be evaluated on a case by case basis. Consult factory. Ball Valves are designed to be operated in fully open or fully closed position

Ball Valve O-ring Options:

V	FKM material: 0° to 400°F (-18° to 204°C)
EPR	Propylene Rubber: -20° to 250°F (-29° to 121°C)



For complete information on available end connections, see previous page. 2-way ball valves are furnished complete with tube or pipe connections. Standard valve has Buna-N o-rings [250°F (121°C) maximum].

Building a Part Number:	Example: S2	B4S20M9					
Example Part Number:	S2B	4	S	20	M9	-	XXX
Ordering Parameters/Options:	Valve Series	Ball Orifice Diameter	Material	Pressure (x 1000 psi)	End Connection		Options
Table Reference: (see below)	A	В	C	D	E		F

A - Valv	e Series	E - E	nc	and Connection	nd Connection				
S2B	Subsea 2 Way Ball Valve			Connection MAWP @ RT Seat Gland					
		M4 SF250CX20 (1/4" MP) 20,000 psi							
B - Ball Orifice Diameter				SF375CX20 (3/8" MP)	SF375CX20 (3/8" MP) 20,000 psi				
1	1/4" (6.35mm)	M9		SF562CX20 (9/16" MP)	SF562CX20 (9/16" MP) 20,000 psi				
		P4		1/4" FNPT	1/4" FNPT 15,000 psi				
- Bas	e Material	P6		3/8" FNPT	3/8" FNPT 15,000 psi				
S	UNS S31600/S31603 CW 316 SS (options, contact factory)	P8		1/2" FNPT	1/2" FNPT 15,000 psi				
N625	IN625 UNS N06625, Inconel 625	Inconel 625							
		F - O	pt	ptions	ptions				
- Pres	ssure (x 1000 psi)	V		FKM material: 0° to 40	FKM material: 0° to 400°F (-18° to 204°C)				
5	15,000 psi	EPR	Ethylene Propylene Rubber: -20° to 250°F (-29° to 121°C)						
20	20,000 psi	SOG	NACE Material, Hardness Verification/Certificate						
		IN625		UNS N06625 Inconel 625	UNS N06625 Inconel 625 Materials				

AP

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materials

Basic	Repa	air	Kits:

When ordering a basic repair kit add an " \mathbf{R} " prefix before product model codes A, B, and C (see above). Example: **R**S2B4S

When ordering with "F-Options" add an "**R**" prefix before model codes A, B, C and F (see above). Example: **R**S2B4S-EPR

Contact your Parker Autoclave Engineers Sales Representative with any questions.

Material of Construction:

Handle/Handle Stop

1Stem SealGraphite2O-RingBuna-N3O-RingBuna-N4Lock Nut316 SS5SeatPEEK6Seat Retainer316 CW S7Bottom Washer316 SS8Lock Nut316 SS9Lock Nut316 SS10Bottom Gland316 SS11Thrust WasherAMPCO 4121/4" Ball Valve Stem316 CW S13Thrust WasherAMPCO 4	
3 O-Ring Buna-N 4 Lock Nut 316 SS 5 Seat PEEK 6 Seat Retainer 316 CW S 7 Bottom Washer 316 SS 8 Lock Nut 316 SS 9 Lock Nut 316 SS 10 Bottom Gland 316 SS 11 Thrust Washer AMPCO 4 12 1/4" Ball Valve Stem 316 CW S	
4Lock Nut316 SS5SeatPEEK6Seat Retainer316 CW S7Bottom Washer316 SS8Lock Nut316 SS9Lock Nut316 SS10Bottom Gland316 SS11Thrust WasherAMPCO 4121/4" Ball Valve Stem316 CW S	
5SeatPEEK6Seat Retainer316 CW S7Bottom Washer316 SS8Lock Nut316 SS9Lock Nut316 SS10Bottom Gland316 SS11Thrust WasherAMPCO 4121/4" Ball Valve Stem316 CW S	
6Seat Retainer316 CW S7Bottom Washer316 SS8Lock Nut316 SS9Lock Nut316 SS10Bottom Gland316 SS11Thrust WasherAMPCO 4121/4" Ball Valve Stem316 CW S	
7 Bottom Washer 316 SS 8 Lock Nut 316 SS 9 Lock Nut 316 SS 10 Bottom Gland 316 SS 11 Thrust Washer AMPCO 4 12 1/4" Ball Valve Stem 316 CW S	
8 Lock Nut 316 SS 9 Lock Nut 316 SS 10 Bottom Gland 316 SS 11 Thrust Washer AMPCO 4 12 1/4" Ball Valve Stem 316 CW S	S
9 Lock Nut 316 SS 10 Bottom Gland 316 SS 11 Thrust Washer AMPCO 4 12 1/4" Ball Valve Stem 316 CW S	
10 Bottom Gland 316 SS 11 Thrust Washer AMPCO 4 12 1/4" Ball Valve Stem 316 CW S	
11Thrust WasherAMPCO 4121/4" Ball Valve Stem316 CW S	
12 1/4" Ball Valve Stem 316 CW S	
	5
13 Thrust Washer AMPCO 4	S
	5
14 Body 316 CW S	S
15 Packing Gland 316 CW S	S
16 2 Way Seat Gland 316 CW S	S

All Parts (including collar and gland) optional to use with special

Antivibration Gland Fitting (Cone and Thread Connections only)

Typical spare parts found in Repair Kits

Please reference drawing on Page 5



1/4" 2 Way Subsea Ball Valve Dimensions:



-Parker Autoclave

2 Way Subsea Series: 3/8" (9.52mm) Orifice

Pressures to 20,000 psi (1379 bar)



Connection Type	MAWP at Room Temperature	Minimum Orifice Inches (mm)	Rated C _v
SF375CX20	20,000 psi (1379 bar)	0.203 (5.16)	0.94
SF562CX (3/8" MP)	20,000 psi (1379 bar)	0.312 (7.92)	3.3
SF750CX20 (3/4" MP)	20,000 psi (1379 bar)	0.328 (8.33)	3.4
1/4" FNPT	15,000 psi (1034 bar)	0.375 (9.52)	5.2
3/8" FNPT	15,000 psi (1034 bar)	0.375 (9.52)	5.2
1/2" FNPT	15,000 psi (1034 bar)	0.375 (9.52)	5.2



2 Way 3/8" Bore Subsea Ball Valve

Pressure Ratings are determined by the end connections chosen, see chart. Maximum Temperature rating is determined by the o-ring material. PAE Ball Valves are designed to be used in fully open or fully closed position. NPT connections are limited to 400°F max due to PTFE Sealant.



To ensure proper fit use Parker Autoclave tubing

NOTE: Critical gas applications such as Hydrogen or Helium should be evaluated on a case by case basis. Consult factory. Ball Valves are designed to be operated in fully open or fully closed position

Ball Valve O-ring Options:

V	FKM material: 0° to 400°F (-18° to 204°C)
EPR	Propylene Rubber: -20° to 250°F (-29° to 121°C)

For complete information on available end connections, see previous page. 2-way ball valves are furnished complete with tube or pipe connections. Standard valve has Buna-N o-rings [250°F (121°C) maximum].

Building a Part Number	: Example:	S2B6	6S20M9					
Example Part Number:	S2B		6	S	20	M9	-	XXX
Ordering Parameters/Options:	Valve Series		Ball Orifice Diameter	Material	Pressure (x 1000 psi)	End Connection		Options
Table Reference: (see below)	А		В	С	D	E		F

A - Valve Series	E - End	- End Connection					
S2B Subsea 2 Way Ball Valve		Connection	MAWP @ RT	Seat Gland Hex			
	M6	SF375CX (3/8" MP)	20,000 psi	1.38"			
B - Ball Orifice Diameter		SF562CX20 (9/16" MP)	20,000 psi	1.38"			
6 3/8" (9.52mm)		SF750CX20 (3/4" MP)	20,000 psi	1.38"			
		1/4" NPT	15,000 psi	1.38"			
C - Base Material	P6	3/8" NPT	15,000 psi	1.38"			
S UNS S31600/S31603 CW 316 SS (options, contact fact	ry) P8	1/2" NPT	15,000 psi	1.38"			
IN625 IN625 UNS N06625, Inconel 625							
	F - Opt	tions					
D - Pressure (x 1000 psi)	V	V FKM material: 0° to 400°F (-18° to 204°C)					
5 15,000 psi	EPR	EPR Ethylene Propylene Rubber: -20° to 250°F (-29° to 121°C)					
20 20,000 psi	SOG	OG NACE Material, Hardness Verification/Certificate					
	IN625	UNS N06625 Inconel 625 Materials					
	AP	All Parts (including collar and gland) optional to use with special materials					
	К						

H Handle/Handle Stop

Basic Repair Kits:

When ordering a basic repair kit add an " \mathbf{R} " prefix before product model codes A, B, and C (see above). Example: **R**S2B6S

When ordering with "F-Options" add an "**R**" prefix before model codes A, B, C and F (see above). Example: **R**S2B6S-EPR

Contact your Parker Autoclave Engineers Sales Representative with any questions.

Material of Construction:

Item #	Description	Material
1	Stem Seal	Graphite
2	O-Ring	Buna-N
3	O-Ring	Buna-N
4	O-Ring	Buna-N
5	Thrust Washer	AMPCO 45
6	Seat	Arlon 1260
7	Seat Retainer	316 CW SS
8	Locking Piece	316 SS
9	Lock Nut	316 SS
10	Bottom Gland	316 SS
11	Thrust Washer	AMPCO 45
12	Bottom Bearing	AMPCO 45
13	Body	316 CW SS
14	Stem	316 CW SS
15	Packing Gland	316 CW SS
16	2 Way Seat Gland	316 CW SS

Typical spare parts found in Repair Kits

Please reference drawing on Page 8





3/8" 2 Way Subsea Ball Valve Dimensions:

NOTE:

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- 1. MAWP (See Table)
- 2. Maximum Sea Depth 11,500 FT (3505 meters)
- 3. Maximum External Pressure 5,500 psi (379 bar)

Dimensions for reference only and subject to change.

NOTE:

Valve Stem has no stop supplied as standard. Stem will rotate 360° unless used with Subsea Actuator or Handle/Stop is ordered.

2 Way Subsea Series: 1/2" (12.7mm) Orifice

Pressures to 15,000 psi (1034 bar)

Connection Type	MAWP at Room Temperature	Minimum Orifice Inches (mm)	Rated C _v
SF750CX20 (3/4" MP)	15,000 psi (1034 bar)	0.500 (12.70	10.2
SF1000CX20 (1" MP)	15,000 psi (1034 bar)	0.500 (12.70)	10.2
1/2" FNPT	15,000 psi (1034 bar)	0.500 (12.70)	10.2
3/4" FNPT	10,000 psi (690 bar)	0.500 (12.70)	10.2
1" FNPT	10,000 psi (690 bar)	0.500 (12.70)	10.2





2 Way 1/2" Bore Subsea Ball Valve

Pressure Ratings are determined by the end connections chosen, see chart. Maximum Temperature rating is determined by the o-ring material. PAE Ball Valves are designed to be used in fully open or fully closed position. NPT connections are limited to 400°F max due to PTFE Sealant.



To ensure proper fit use Parker Autoclave tubing

NOTE: Critical gas applications such as Hydrogen or Helium should be evaluated on a case by case basis. Consult factory. Ball Valves are designed to be operated in fully open or fully closed position

Ball Valve O-ring Options:

V	FKM material: 0° to 400°F (-18° to 204°C)
EPR	Propylene Rubber: -20° to 250°F (-29° to 121°C)



For complete information on available end connections, see previous page. 2-way ball valves are furnished complete with tube or pipe connections. Standard valve has Buna-N o-rings [250°F (121°C) maximum].

Example Part Number:S2B8S15M16-XXXOrdering Parameters/Options:Valve SeriesBall Orifice DiameterMaterialPressure (x 1000 psi)End ConnectionOptions	Building a Part Number: Example: S2B8S15M16												
	Example Part Number:		S2B		8		S		15		M16	-	XXX
	Ordering Parameters/Options:						Material						Options
Table Reference: (see below) A B C D E F	Table Reference: (see below)		А] [В		С		D		E		F

A - Valv	e Series	E - End	Connection				
S2B	Subsea 2 Way Ball Valve		Connection	MAWP @ RT	Seat Gland Hex		
		M12	SF750CX20 (3/4" MP)	15,000 psi	1.75"		
B - Ball	Orifice Diameter	M16	SF1000CX20 (1" MP)	15,000 psi	1.75"		
8	1/2" (12.7mm)	P8	1/2" NPT	10,000 psi	1.75"		
		P12	3/4" NPT	10,000 psi	1.75"		
C - Bas	e Material	P16	1" NPT	10,000 psi	1.75"		
S UNS S31600/S31603 CW 316 SS (options, contact factory)							
IN625 IN625 UNS N06625, Inconel 625							
		V	FKM material: 0° to 400°F (-18° to 204°C)				
D - Pres	ssure (x 1000 psi)	EPR	Ethylene Propylene Rubber: -20° to 250°F (-29° to 121°C)				
10 10,000 psi			NACE Material, Hardness Verification/Certificate				
15	15,000 psi	IN625 UNS N06625 Inconel 625 Materials					
		AP All Parts (including collar and gland) optional to use materials		use with special			
		К	Antivibration Gland Fitting	(Cone and Thread Co	onnections only)		
			Handle/Handle Stop				

Basic Repair Kits:

When ordering a basic repair kit add an " \mathbf{R} " prefix before product model codes A, B, and C (see above). Example: **R**S2B8S

When ordering with "F-Options" add an "**R**" prefix before model codes A, B, C and F (see above). Example: **R**S2B8S-EPR

Contact your Parker Autoclave Engineers Sales Representative with any questions.

Material of Construction:

Item #	Description	Material
1	O-Ring	Buna-N
2	O-Ring	Buna-N
3	O-Ring	Buna-N
4	U-Cup Seal Assembly	Graphite/Carbon PTFE
5	Thrust Washer	AMPCO 45
6	Seat	316 CW SS
7	Seat Retainer	316 CW SS
8	Lock Nut	316 SS
9	Packing Gland	316 CW SS
10	Bottom Bearing	AMPCO 45
11	Thrust Washer	AMPCO 45
12	Bottom Gland	316 SS
13	Stem	316 CW SS
14	Locking Piece	316 SS
15	2 Way Seat Gland	316 CW SS
16	Body	316 CW SS

Typical spare parts found in Repair Kits

Please reference drawing on Page 11



1/2" 2 Way Subsea Ball Valve Dimensions:



-Parker Autoclave

2 Way Subsea Series: 3/4" (19mm) Orifice

Pressures to 15,000 psi (1034 bar)

Connection Type	MAWP at Room Temperature	Minimum Orifice Inches (mm)	Rated C _v
SF1000CX10 (1" MP)	15,000 psi (1034 bar)	0.688 (17.48)	21
3/4" FNPT	10,000 psi (690 bar)	0.750 (19.05)	24
1" FNPT	10,000 psi (690 bar)	0.750 (19.05)	24





2 Way 3/4" Bore Subsea Ball Valve

Pressure Ratings are determined by the end connections chosen, see chart. Maximum Temperature rating is determined by the o-ring material. PAE Ball Valves are designed to be used in fully open or fully closed position. NPT connections are limited to 400°F max due to PTFE Sealant.



To ensure proper fit use Parker Autoclave tubing

NOTE: Critical gas applications such as Hydrogen or Helium should be evaluated on a case by case basis. Consult factory. Ball Valves are designed to be operated in fully open or fully closed position

Ball Valve O-ring Options:

V	FKM material: 0° to 400°F (-18° to 204°C)
EPR	Propylene Rubber: -20° to 250°F (-29° to 121°C)

For complete information on available end connections, see previous page. 2-way ball valves are furnished complete with tube or pipe connections. Standard valve has Buna-N o-rings [250°F (121°C) maximum].

		2S15M12					
Example Part Number:	S2B	12	S	15	M12	-	XXX
Ordering Parameters/Options:	Valve Series	Ball Orifice Diameter	Material	Pressure (x 1000 psi)	End Connection		Options
Table Reference: (see below)	А	В	С	D	E		F

A - Valv	ve Series	E - End Connection				
S2B	Subsea 2 Way Ball Valve		Connection	MAWP @ RT	Seat Gland Hex	
	·	M16	SF1000CX20 (1" MP)	15,000 psi	1.88"	
B - Ball	Orifice Diameter	P12	3/4" NPT	10,000 psi	1.88"	
12	3/4" (19.05mm)	P16	1" NPT	10,000 psi	1.88"	
	·		· · · · · · · · · · · · · · · · · · ·		·	
C - Bas	e Material	F - Options				
S	UNS S31600/S31603 CW 316 SS (options, contact factory)	V	FKM material: 0° to 400°F (-18° to 204°C)			
IN625	IN625 UNS N06625, Inconel 625	EPR	Ethylene Propylene Rubber: -20° to 250°F (-29° to 121°C)			
		SOG	NACE Material, Hardness	Verification/Certificate	e	
D - Pressure (x 1000 psi)		IN625	UNS N06625 Inconel 625 Materials			
10	10,000 psi	AP	All Parts (including collar and gland) optional to use with special			
15	15,000 psi		materials			
		K	Antivibration Gland Fitting	Cone and Thread Co	onnections only)	
		Н	Handle/Handle Stop			

Basic Repair Kits:

When ordering a basic repair kit add an " \mathbf{R} " prefix before product model codes A, B, and C (see above). Example: **R**S2B12S

When ordering with "F-Options" add an "**R**" prefix before model codes A, B, C and F (see above). Example: **R**S2B12S-EPR

Contact your Parker Autoclave Engineers Sales Representative with any questions.

Material of Construction:

Item #	Description	Material
1	Stem Seal	Graphite
2	O-Ring	Buna-N
3	O-Ring	Buna-N
4	Retaining Ring	316 SS
5	Retaining Ring	316 SS
6	Locknut	316 SS
7	Seat	30% Carbon Filled Peek
8	Seat Retainer	Super Duplex Zeron 100
9	Thrust Washer	AMPCO 45
10	Top Bearing	316 SS
11	Locking Piece	316 SS
12	O-Ring Backup	AMPCO 45
13	Thrust Washer	AMPCO 45
14	Bottom Bearing	AMPCO 45
15	Stem	316 CW SS
16	O-Ring Backup	AMPCO 45
17	Seat Gland	316 CW SS
18	Bottom Gland	316 SS
19	Packing Gland	316 SS
20	Body	316 CW SS

Typical spare parts found in Repair Kits

Please reference drawing on Page 14

3/4" 2 Way Subsea Ball Valve Dimensions:



2 Way Subsea Series: 1" (15.4mm) Orifice

Pressures to 10,000 psi (690 bar)

Connection Type	MAWP at Room Temperature	Minimum Orifice Inches (mm)	Rated C _V
SF1500CX10 (1.5" MP)	10,000 psi (690 bar)	0.938 (23.83)	34
1" NPT	10,000 psi (690 bar)	1.00 (25.40)	37.2





2 Way 1" Bore Subsea Ball Valve

Pressure Ratings are determined by the end connections chosen, see chart. Maximum Temperature rating is determined by the o-ring material. PAE Ball Valves are designed to be used in fully open or fully closed position. NPT connections are limited to 400°F max due to PTFE Sealant.



To ensure proper fit use Parker Autoclave tubing

Ball Valve O-ring Options:

V FKM material: 0° to 400°F (-18° to 204°C)			
EPR	Propylene Rubber: -20° to 250°F (-29° to 121°C)		



NOTE: Critical gas applications such as Hydrogen or Helium should be evaluated on a case by case basis. Consult factory. Ball Valves are designed to be operated in fully open or fully closed position

For complete information on available end connections, see previous page. 2-way ball valves are furnished complete with tube or pipe connections. Standard valve has Buna-N o-rings [250°F (121°C) maximum].

Ordering Parameters/Options: Valve Ball Orifice Material Pressure End	
	XX
Diameter Diameter (x 1000 psi) Connection	otions
Table Reference: (see below) A B C D E	F

A - Valve Series		E - End	E - End Connection				
S2B	Subsea 2 Way Ball Valve		Connection	MAWO @ RT	Seat Gland Hex		
		M24	SF1500CX (1-1/2" MP)	10,000 psi	2.75"		
B - Ball Orifice Diameter		P16	1" NPT	10,000 psi	2.75"		
16 1" (25.4mm)							
			F - Options				
C - Base Material			FKM material: 0° to 400°F (-18° to 204°C)				
S	UNS S31600/S31603 CW 316 SS (options, contact factory)	EPR	Ethylene Propylene Rubber: -20° to 250°F (-29° to 121°C)				
IN625	IN625 UNS N06625, Inconel 625	SOG	NACE Material, Hardness Verification/Certificate				
		IN625	UNS N06625 Inconel 625 Materials				
D - Pressure (x 1000 psi)		AP	All Parts (including collar and gland) optional to use with special materials				
10	10,000 psi	К	Antivibration Gland Fitting	(Cone and Thread Co	onnections only)		
			Handle/Handle Stop				

Basic Repair Kits:

When ordering a basic repair kit add an " \mathbf{R} " prefix before product model codes A, B, and C (see above). Example: **R**S2B16S

When ordering with "F-Options" add an "**R**" prefix before model codes A, B, C and F (see above). Example: **R**S2B16S-EPR

Contact your Parker Autoclave Engineers Sales Representative with any questions.

Material of Construction:

Item #	Description	Material			
1	Body	316 CW SS			
2	Bottom Bearing	AMPCO 45			
3	Bottom Gland	A286 SS			
4	Cap Screw	316 SS			
5	Locking Device	316 SS			
6	Locking Piece	316 SS			
7	O-Ring Backup	Carbon Filled Peek			
8	O-Ring Backup	AMPCO 45			
9	O-Ring	Buna-N			
10	O-Ring	Buna-N			
11	Packing Gland	A286 SS			
12	Retaining Ring	316 SS			
13	Retaining Ring	302 SS			
14	Seat	Carbon Filled Peek			
15	Seat Gland	316 SS			
16	Seat Retainer	316 CW SS			
17	Cap Screw	316 SS			
18	Stem Seal w/ Spring	PTFE w/ Graphite			
19	Stem	316 CW SS			
20	Thrust Washer	AMPCO 45			
21	Thrust Washer	AMPCO 45			
22	Top Bearing	Virgin Peek			
	Typical spare parts found in Repair Kits				

Please reference drawing on Page 17

1" 2 Way Subsea Ball Valve Dimensions:



Parker Autoclave

3 Way Subsea Series: 3/16" (4.77mm) Orifice

Pressures to 20,000 psi (1379 bar)



Connection Type	MAWP at Room Temperature	Minimum Orifice Inches (mm)	Rated C _v
SF250CX (1/4" MP) 20,000 psi (1379 bar)		0.109 (2.77)	0.26
SF375CX (3/8" MP)	20,000 psi (1379 bar)	0.188 (4.77)	0.5
SF562CX (9/16" MP)	20,000 psi (1379 bar)	0.188 (4.77)	0.5
F250C (1/4" HP)	20,000 psi (1379 bar)	0.094 (2.39)	0.18
F375C (3/8" HP)	20,000 psi (1379 bar)	0.125 (3.17)	0.33
1/4" FNPT	15,000 psi (1034 bar)	0.188 (4.77)	0.50
3/8" FNPT	15,000 psi (1034 bar)	0.188 (4.77)	0.50



3 Way 3/16" Bore Subsea Ball Valve

Pressure Ratings are determined by the end connections chosen, see chart. Maximum Temperature rating is determined by the o-ring or PEEK seat material Note: Side inlet pressure not recommended. Bottom inlet pressure only. PAE Ball Valves are designed to be used in fully open or fully closed position. NPT connections are limited to 400°F max due to PTFE Sealant.



To ensure proper fit use Parker Autoclave tubing

NOTE: Critical gas applications such as Hydrogen or Helium should be evaluated on a case by case basis. Consult factory. Ball Valves are designed to be operated in fully open or fully closed position

Ball Valve O-ring Options:

V FKM material: 0° to 400°F (-18° to 204°C)			
EPR	Propylene Rubber: -20° to 250°F (-29° to 121°C)		

See ball valve actuator section for full description, additional information, and options.additional information, and options.

For complete information on available end connections, see previous page. 3-way ball valves are furnished complete with tube or pipe connections. Standard valve has Buna-N o-rings [250°F (121°C) maximum].

Building a Part Number:	S20M6						
Example Part Number:	S3B	3	S	20	M6	-	XXX
Ordering Parameters/Options:	Valve Series	Ball Orifice Diameter	Material	Pressure (x 1000 psi)	End Connection		Options
Table Reference: (see below)	A	В	С	D	E		F

A - Valve Series			
	3 Way Subsea Switching Valve (180° Handle Turn)		
S3BD 3 Way		3 Way Subsea Diverter Valve (90° Turn)	

в-	Ball	Orifice	Diamete
-	Dun	onnoc	Diamete

3 3/16" (4.77mm)

C - Base Material				
	S	UNS S31600/S31603 CW 316 SS (options, contact factory)		
IN625		IN625 UNS N06625, Inconel 625		

D - Pres	sure	(x	1000	psi)	

15 15,000 psi

20 20,000 psi

Basic Repair Kits:

When ordering a basic repair kit add an " \mathbf{R} " prefix before product model codes A, B, and C (see above). Example: **R**S3B3S

When ordering with "F-Options" add an "**R**" prefix before model codes A, B, C and F (see above). Example: **R**S3B3S-EPR

Contact your Parker Autoclave Engineers Sales Representative with any questions.

Diverter Flow Control:



*3-Way Diverter Valve 90° Turn (3BD3 Series)



3-Way Switching Valve 180° Turn (3B3 Series)

*The Diverter Valve design permits inlet flow through the bottom port. Outlet flow may be diverted to either valve side port.

E - End Connection						
	Connection	MAWP @ RT	Seat Gland Hex			
M4	SF250CX20 (1/4" MP)	20,000 psi	1"			
M6	SF375CX20 (3/8" MP)	20,000 psi	1"			
H4	F250C (1/4" HP)	20,000 psi	1"			
H6	F375C (3/8" HP)	20,000 psi	1"			
P4	1/4" FNPT	15,000 psi	1"			
P6	3/8" FNPT	15,000 psi	1"			

F - Options		
V	FKM material: 0° to 400°F (-18° to 204°C)	
EPR	Ethylene Propylene Rubber: -20° to 250°F (-29° to 121°C)	
SOG	NACE Material, Hardness Verification/Certificate	
IN625	UNS N06625 Inconel 625 Materials	
AP	All Parts (including collar, gland and packing gland) optional to use with special materials	
K	Antivibration Gland Fitting (Cone and Thread Connections only)	
Н	Handle/Handle Stop	

Material of Construction:

Item #	Description	Material
1	Stem Seal w/ Spring	PTFE w/ Graphite
2	Belleville Washer	302 SS
3	O-Ring	Buna-N
4	O-Ring	Buna-N
5	O-Ring	Buna-N
6	Locking Nut	316 SS
7	Belleville Washer Backup	316 CW SS
8	Seat	ARLON 1260
9	Seat Retainer	Nitronic 50 HS
10	Locknut	316 SS
11	Bottom Bearing	AMPCO 45
12	Stem	316 CW SS
13	Thrust Washer	AMPCO 45
14	Bottom Gland	316 CW SS
15	Packing Gland	316 CW SS
16	Body	316 CW SS
17	Seat Gland	316 CW SS

Typical spare parts found in Repair Kits

Please reference drawing on Page 20

3/16" 3 Way Subsea Ball Valve Dimensions:



3 Way Subsea Series: 3/8" (8.33mm) Orifice

Pressures to 10,000 psi (690 bar)

Connection Type	MAWP at Room Temperature	Minimum Orifice Inches (mm)	Rated C _v
SF562CX20 (9/16" MP)	10,000 psi (690 bar)	0.312 (7.92)	2.0
SF750CX20 (3/4" MP)	10,000 psi (690 bar)	0.326 (8.28)	2.1
1/4" FNPT	10,000 psi (690 bar)	0.326 (8.28)	2.1
3/8" FNPT	10,000 psi (690 bar)	0.326 (8.28)	2.1
1/2" FNPT	10,000 psi (690 bar)	0.326 (8.28)	2.1





3 Way 3/8" Bore Subsea Ball Valve

Pressure Ratings are determined by the end connections chosen, see chart. Maximum Temperature rating is determined by the o-ring or PEEK seat material Note: Side inlet pressure not recommended. Bottom inlet pressure only. PAE Ball Valves are designed to be used in fully open or fully closed position. NPT connections are limited to 400°F max due to PTFE Sealant.

ONE PIECE BALL STEM PACKING GLAND LOCKING PIECE O-RING BELLEVILLE WASHERS THRUST WASHER BELLEVILLE BACKUP STEM SEAL LOCKNUT SEAT GLAND ní. O-RING O-RING . SEAT BOTTOM BEARING SEAT RETAINER BOTTOM GLANE

To ensure proper fit use Parker Autoclave tubing

NOTE: Critical gas applications such as Hydrogen or Helium should be evaluated on a case by case basis. Consult factory. Ball Valves are designed to be operated in fully open or fully closed position

Flow Configuration



Ball Valve O-ring Options:

V	FKM material: 0° to 400°F (-18° to 204°C)
EPR	Propylene Rubber: -20° to 250°F (-29° to 121°C)



For complete information on available end connections, see previous page. 3-way ball valves are furnished complete with tube or pipe connections. Standard valve has Buna-N o-rings [250°F (121°C) maximum].

Building a Part Number: <i>Example: S3B6S10M9</i>							
Example Part Number:	S3B	6	S	10	M9	-	XXX
Ordering Parameters/Options:	Valve Series	Ball Orifice Diameter	Material	Pressure (x 1000 psi)	End Connection		Options
Table Reference: (see below)	A	В	С	D	Е		F

A - Valve Series		
S3B 3 Way Subsea Ball Valve		
S3BD	3 Way Subsea Diverter	

E - End Connection					
	Connection	MAWO @ RT	Seat Gland Hex		
M9	SF562CX20 (9/16" MP)	10,000 psi	1.38"		
M12	SF750CX20 (3/4" MP)	10,000 psi	1.38"		
P4	1/4" NPT	10,000 psi	1.38"		
P6	3/8" NPT	10,000 psi	1.38"		
P8	1/2" NPT	10,000 psi	1.38"		

F - Opti	F - Options		
V	FKM material: 0° to 400°F (-18° to 204°C)		
EPR Ethylene Propylene Rubber: -20° to 250°F (-29° to 121°C)			
SOG	SOG NACE Material, Hardness Verification/Certificate		
IN625	IN625 UNS N06625 Inconel 625 Materials		
AP All Parts (including collar and gland) optional to use with special materials			
К	Antivibration Gland Fitting (Cone and Thread Connections only)		
Н	Handle/Handle Stop		

C - Base Material

B - Ball Orifice Diameter 3/8" (9.52mm)

6

S	UNS S31600/S31603 CW 316 SS (options, contact factory)
IN625	IN625 UNS N06625, Inconel 625

D - Pressure (x 1000 psi)

10 10,000 psi

Basic Repair Kits:

When ordering a basic repair kit add an "R" prefix before product model codes A, B, and C (see above). Example: **R**S3B6S

When ordering with "F-Options" add an "R" prefix before model codes A, B, C and F (see above). Example: RS3B6S-EPR

Contact your Parker Autoclave Engineers Sales Representative with any questions.

Diverter Flow Control:



3-Way Switching Valve 180° Turn (3B3 Series)

*The Diverter Valve design permits inlet flow through the bottom port. Outlet flow may be diverted to either valve side port with only a 90° turn.

Material of Construction:

Item #	Description	Material
1	Stem Seal w/ Spring	PTFE w/ Graphite
2	Belleville Washer	302 SS
3	O-Ring	Buna-N
4	O-Ring	Buna-N
5	O-Ring	Buna-N
6	O-Ring	Buna-N
7	Thrust Washer	AMPCO 45
8	Seat Retainer	Nitronic 50 HS
9	Belleville Washer Backup	316 CW SS
10	Locking Piece	316 SS
11	Locknut	316 SS
12	Stem	316 CW SS
13	Bottom Bearing	AMPCO 45
14	Seat	Carbon Filled Peek
15	Bottom Gland	316 CW SS
16	Body	316 CW SS
17	Packing Gland	316 CW SS
18	Seat Gland	316 CW SS

Typical spare parts found in Repair Kits

Please reference drawing on Page 23

3/8" 3 Way Subsea Ball Valve Dimensions:



-Parker Autoclave

3 Way Subsea Series: 1/2" (12.7mm) Orifice

Pressures to 10,000 psi (690 bar)



Connection Type	MAWP at Room Temperature	Minimum Orifice Inches (mm)	Rated C _V
SF750CX20 (3/4" MP)	10,000 psi (690 bar)	0.500 (12.70)	4.4
SF1000CX20 (1" MP)	10,000 psi (690 bar)	0.500 (12.70)	4.4
3/4" FNPT	10,000 psi (690 bar)	0.500 (12.70)	4.4
1" FNPT	10,000 psi (690 bar)	0.500 (12.70)	4.4



3 Way 1/2" Bore Subsea Ball Valve

Pressure Ratings are determined by the end connections chosen, see chart. Maximum Temperature rating is determined by the o-ring or PEEK seat material Note: Side inlet pressure not recommended. Bottom inlet pressure only. PAE Ball Valves are designed to be used in fully open or fully closed position. NPT connections are limited to 400°F max due to PTFE Sealant.



To ensure proper fit use Parker Autoclave tubing

NOTE: Critical gas applications such as Hydrogen or Helium should be evaluated on a case by case basis. Consult factory. Ball Valves are designed to be operated in fully open or fully closed position

Flow Configuration



Ball Valve O-ring Options:

V	FKM material: 0° to 400°F (-18° to 204°C)	
EPR	Propylene Rubber: -20° to 250°F (-29° to 121°C)	



For complete information on available end connections, see previous page. 3-way ball valves are furnished complete with tube or pipe connections. Standard valve has Buna-N o-rings [250°F (121°C) maximum].

Building a Part Number: <i>Example: 3B8S10M12</i>								
Example Part Number:	S3B	8		S	10	M12	-	XXX
Ordering Parameters/Options:	Valve Series	Ball Orifi Diamet		Material	Pressure (x 1000 psi)	End Connection		Options
Table Reference: (see below)	A	В		С	D	E		F

A - Valve Series				
S3B	3 Way Subsea Switching Valve (180° Handle Turn)			
S3BD	3 Way Subsea Diverter Valve (90° Handle Turn)			

UNS S31600/S31603 CW 316 SS (options, contact factory)

E - End Connection					
	Connection	MAWP @ RT	Seat Gland Hex		
M12	SF750CX20 (3/4" MP)	10,000 psi	1.75"		
M16	SF1000CX20 (1" MP)	10,000 psi	1.75"		
P12	3/4" NPT	10,000 psi	1.75"		
P16	1" NPT	10,000 psi	1.75"		

F - Options				
V	FKM material: 0° to 400°F (-18° to 204°C)			
EPR	Ethylene Propylene Rubber: -20° to 250°F (-29° to 121°C)			
SOG	NACE Material, Hardness Verification/Certificate			
IN625	UNS N06625 Inconel 625 Materials			
AP	All Parts (including collar and gland) optional to use with special materials			
К	Antivibration Gland Fitting (Cone and Thread Connections only)			
Н	Handle/Handle Stop			

Basic Repair Kits:

D - Pressure (x 1000 psi) 10,000 psi

IN625 IN625 UNS N06625, Inconel 625

B - Ball Orifice Diameter 1/2" (12.7mm)

C - Base Material

8

s

10

When ordering a basic repair kit add an "R" prefix before product model codes A, B, and C (see above). Example: RS3B8S

When ordering with "F-Options" add an "R" prefix before model codes A, B, C and F (see above). Example: RS3B8S-EPR

Contact your Parker Autoclave Engineers Sales Representative with any questions.

Diverter Flow Control:



90° Turn (3BD3 Series)



*The Diverter Valve design permits inlet flow through the bottom port. Outlet flow may be diverted to either valve side port with only a 90° turn.



Item #	Description	Material		
1	Stem Seal w/ Spring	PTFE w/ Graphite		
2	Belleville Washer	302 SS		
3	O-Ring	Buna-N		
4	O-Ring	Buna-N		
5	O-Ring	Buna-N		
6	O-Ring	Buna-N		
7	Thrust Washer	AMPCO 45		
8	Locking Piece	316 SS		
9	Locknut	316 SS		
10	Seat	Carbon Filled Peek		
11	Seat Retainer	Nitronic 50 HC		
12	Belleville Washer Backup	316 CW SS		
13	Bottom Bearing	AMPCO 45		
14	Stem	316 CW SS		
15	Packing Gland	316 CW SS		
16	Bottom Gland	316 CW SS		
17	Body	316 CW SS		
18	Seat Gland	316 CW SS		
Typical spare parts found in Repair Kits				

Please reference drawing on Page 26



1/2" 3 Way Subsea Ball Valve Dimensions:



- Parker Autoclave

Parker's Motion & Control Technologies

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License Cicense	FILTRATION	Food & Beverage Life Sciences Mobile Equipment Power Generation Transportation	Industrial Machinery Marine Oil & Gas Process	Analytical Gas Generators Compressed Air & Gas Filters Condition Monitoring Engine Air, Fuel & Oil Filtration & Systems	Hydraulic, Lubrication & Coolant Filters Process, Chemical, Water Microfiltration Filters Nitrogen, Hydrogen & Zero Air Generators		
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	HYDRAULICS	Aerospace Aerial lift Agriculture Construction Machinery Forestry	Industrial Machinery Mining Oil & Gas Power Generation & Energy Truck Hydraulics	Diagnostic Equipment Hydraulic Cylinders & Accumulators Hydraulic Motors & Pumps Hydraulic Systems Hydraulic Valves & Controls	Power Take-Offs Rubber & Thermoplastic Hose & Couplings Tube Fittings & Adapters Quick Disconnects		
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Parker Worldwide

North America

USA - Corporate, Cleveland, OH Tel: +1 256 896 3000

USA - IPD, Huntsville, AL Tel: +1 256 881 2040 ipdcct@parker.com

USA - IPD, (Autoclave), Erie, PA Tel: +1 814 860 5700 ipdaecct@parker.com

CA - Canada, Grimsby, Ontario Tel +1 905-945-2274 ipd_canada@parker.com

South America

AR - Argentina, Buenos Aires Tel: +54 3327 44 4129 falecom@parker.com

BR - Brazil, Diadema, SP Diadema, SP Tel: +55 11 4360 6700 falecom@parker.com

CL - Chile, Santiago Tel: +56 (0) 2 2303 9640 falecom@parker.com

MX - Mexico, Toluca Tel: +52 722 275 4200 contacto@parker.com

Asia Pacific

AU - Australia, Dandenong Tel: +61 (0)2 9842 5150 customer.service.au@parker.com

CN - China, Shanghai Tel: +86 21 2899 5000 INGtechnical.china@parker.com

HK - Hong Kong Tel: +852 2428 8008

IN – India Mumbai Tel: +91 22 6513 7081-85

ID - Indonesia, Tangerang Tel: +62 2977 7900 parker.id@parker.com

JP – Japan, Tokyo Tel: +(81) 3 6365 4020 infophj@parker.com

KR - South Korea, Seoul Tel: +82 2 559 0400 parkerkr@parker.com

MY - Malaysia, Selangor Tel: +603 784 90 800 parkermy@parker.com

SG - Singapore, Tel: +65 6887 6300 parkersg@parker.com

TH - Thailand, Bangkok Tel: +66 2 186 7000 phthailand@parker.com

TW - Taiwan, Taipei Tel: +886 2 2298 8987

VN - Vietnam, Hochi Minh Citv

Europe, Middle East, Africa

AE – UAE, Dubai Tel: +971 4 812 7100 parker.me@parker.com

AT - Austria, Wiener Neustadt Tel: +43 (0)2622 23501-0 parker.austria@parker.com

AT - Eastern Europe, Wiener Neustadt Tel: +43 (0)2622 23501 900 parker.easteurope@parker.com

AZ - Azerbaijan, Baku Tel: +994 50 2233 458 parker.azerbaijan@parker.com

BE/LU - Belgium, Nivelles Tel: +32 (0)67 280 900 parker.belgium@parker.com

BG - Bulgaria, Sofia Tel: +359 2 980 1344 parker.bulgaria@parker.com

BY - Belarus, Minsk Tel: +48 (0)22 573 24 00 parker.belarus@parker.com

CH - Switzerland, Etoy Tel: +41 (0) 21 821 87 00 parker.switzerland@parker.com

CZ - Czech Republic, Klecany Tel: +420 284 083 111 parker.czechrepublic@parker.com

DE - Germany, Kaarst Tel: +49 (0)2131 4016 0 parker.germany@parker.com

DK - Denmark, Ballerup Tel: +45 43 56 04 00 parker.denmark@parker.com ES - Spain, Madrid Tel: +34 902 33 00 01 parker.spain@parker.com

FI - Finland Vantaa Tel: +358 (0)20 753 2500 parker.finland@parker.com

FR - France, Contamine s/Arve Tel: +33 (0)4 50 25 80 25 parker.france@parker.com

GR - Greece, Athens Tel: +30 210 933 6450 parker.greece@parker.com

HU – Hungary, Budapest Tel: +36 223 885 470 parker.hungary@parker.com

IE - Ireland, Dublin Tel: +353 (0)1 466 6370 parker.ireland@parker.com

IT - Italy, Corsico (MI) Tel: +39 02 45 19 21 parker.italy@parker.com

KZ - Kazakhstan, Almatv Tel: +7 7273 561 000 parker.easteurope@parker.com

NL - The Netherlands, Oldenzaal Tel: +31 (0)541 585 000 parker.nl@parker.com

NO - Norway, Stavanger Tel: +47 66 75 34 00 parker.norway@parker.com

PL - Poland, Warsaw Tel: +48 (0)22 573 24 00 parker.poland@parker.com PT - Portugal, Leca da Palmeira Tel: +351 22 999 7360 parker.portugal@parker.com

BO - Romania Bucharest Tel: +40 21 252 1382 parker.romania@parker.com

RU - Russia, Moscow Tel: +7 495 645-2156 parker.russia@parker.com

SE - Sweden, Spånga Tel: +46 (0)8 59 79 50 00 parker.sweden@parker.com

SK - Slovakia, Banská Bystrica Tel: +421 484 162 252 parker.slovakia@parker.com

SL - Slovenia, Novo Mesto Tel: +386 7 337 6650 parker.slovenia@parker.com

TR - Turkey, Istanbul Tel: +90 216 4997081 parker.turkey@parker.com

UA - Ukraine, Kiev Tel: +48 (0)22 573 24 00 parker.ukraine@parker.com

UK - United Kingdom, Warwick Tel: +44 (0)1926 317 878 parker.uk@parker.com

ZA - South Africa, Kempton Park Tel: +27 (0)11 961 0700 parker.southafrica@parker.com

! CAUTION !

Do not mix or interchange component parts or tubing with those of other manufacturers. Doing so is unsafe and will void warranty.

Parker Autoclave Engineers Valves, Fittings, and Tools are not designed to interface with common commercial instrument tubing and are designed to only connect with tubing manufactured to Parker Autoclave Engineers AES specifications. Failure to do so is unsafe and will void warranty.

WARNING

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Instrumentation Products Division Autoclave Engineers Operation 8325 Hessinger Drive Erie. PA 16509-4679 Tel: 814 860 5700 Fax: 814 860 5811 www.autoclave.com www.parker.com/ipd

Instrumentation Products Division **Division Headquarters** 1005 A Cleaner Way Huntsville, AL 35805 USA Tel: 256 881 2040 Fax: 256 881 5072

Parker Hannifin Manufacturing Ltd. Instrumentation Products Division, Europe **Riverside Road** Pottington Business Park Barnstaple, UK, EX31 1NP, UK Tel: 44 1271 313131 Fax: 44 1271 373636



enquiry.taiwan@parker.com

Tel: +848 382 508 56 parker_viet@parker.com