



SCANDINAVIAN STYLE

RF-205s / 205sf RF-205c / 205cf

22" Drilling Machine

S = Square Table

C = Cross Table

SF = Square Table + Power Down Feed

0.08 – 0.12 – 0.16 – 0.22 mm per/rev.

CF = Cross Table + Power Down Feed

0.08 – 0.12 – 0.16 – 0.22 mm per/rev.



Cross Table



Square Table

RF-43s / 43c RF-43sf / 43cf

27.6" Drilling Machine

S = Square Table

C = Cross Table

SF = Square Table + Power Down Feed

0.08 – 0.12 – 0.16 – 0.22 mm per/rev.

CF = Cross Table + Power Down Feed

0.08 – 0.12 – 0.16 – 0.22 mm per/rev.



Cross Table



Square Table

Item	Unit	RF-205S	RF-205SF	RF-205C	RF-205CF	RF-43S	RF-43SF	RF-43C	RF-43CF
Main Motor	HP	1.5 (3-Phase)				2 (3-Phase)			
Speed	2 Speed Motor (standard) rpm	60Hz 90–3580 50Hz 75–3140				60Hz 90–3580 50Hz 75–3140			
Drilling Capacity	mm	32				32	36 (MT4)	32	36 (MT4)
Taper		MT3				MT3 (Optional MT4)			
Stroke	mm	150	107	150	107	150	107	150	107
Depth	mm	284				350			
Table Size	mm	505 x 405		585 x 190		505 x 405		600 x 300	
Column Diameter	mm	Ø100				Ø120			
Spindle Nose To Table	mm	915		780		950		800	
Spindle Nose To Base	mm	1262				1300			
Quill Diameter	mm	Ø62				Ø62			
No. of Power Down feed	mm	-	4 Step	-	4 Step	-	4 Step	-	4 Step
No. of T Slot		2		4		2		7	
T Slot Size	mm	16 x 26		14 x 24		16 x 26		14 x 24	
Packing Dimensions	mm (L x W x H)	1855 x 570 x 920		1855 x 805 x 1050		1895 x 550 x 950		1895 x 550 x 1010	
Machine Weight	NW/GW	220 / 230 kgs 440 / 505 lbs	215 / 245 kgs 475 / 540 lbs	230 / 260 kgs 505 / 575 lbs	245 / 275 kgs 540 / 605 lbs	240 / 270 kgs 530 / 595 lbs	255 / 285 kgs 560 / 630 lbs	260 / 290 kgs 575 / 640 lbs	275 / 305 kgs 605 / 670 lbs
No. of Machines Packed in 20' container	20'	24 sets		12 sets		24 sets			