## WIRE SAW Block wire saw single or multiaxis









The WIRE SAW is manufactured in 3 different versions (stationary, gantry on rails and dual i.e. stationary + gantry). The machine has been conceived for block cutting and squaring off thick slabs of sandstone, marble and granite.

The strong steel frame has been designed to ensure very high rigidity levels and precision during all the cutting phases. It is composed of two steel columns linked together by a steady connecting beam and two aluminium large size flywheel (Ø2150mm) reducing the diamond wire fatigue and also helping the wire spinning around its own axis, preventing its ovalization.

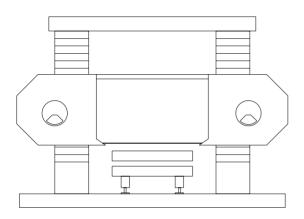
The two flywheels move up and down on two columns thanks to 8 linear guides, granting the absence of vibrations, and maximising stability and unmistakable precision during the cutting phases.

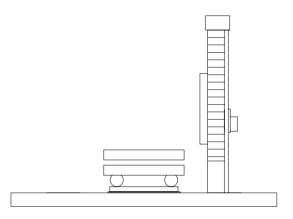
The driving flywheel is powered by an 18.5kW asynchronous motor and its groups are moved by a screw & nut system that is driven by a brushless motor which is controlled by a drive that adjusts the working downfeed according to the diamond wire bow.











## TECHINICAL SPECIFICATIONS

DIMENSIONS OF INSTALLED MACHINE	METRIC		IMPERIAL	
WIDTH	9400	mm	370.1	in
DEPTH	1100	mm	43.3	in
HEIGHT	5550	mm	218.5	in

## **FEATURES & FEEDS**

TABLE WIDTH	2000	mm	78.7	in
TABLE DEPTH	3000	mm	118.1	in
TABLE LOADING CAPACITY	40000	kg	88000	lb
CUTTING LENGTH (LONG TRAVEL STROKE)	4000	mm	157.5	in
CUTTING HEIGHT (HEAD UP AND DOWN)	2150	mm	84.6	in
CUTTING SPEED	8-40	m/min	315-1575	in/min
MAIN FLYWHEEL DIAMETER	2150	mm	84.6	in
AUTOMATIC GREASING	OPTIONAL			
MANUAL GREASING		YES		
DRIVEN FLYWHEEL MOTOR POWER	18.5	kW	25	hp
TOTAL POWER INSTALLED	22	kW	30	hp
CONNECTIONS REALIBED (SLIPPLIED BY CLISTOMER)				

CONNECTIONS REQUIRED (SUPPLIED BY CUSTOMER)

POWER, WATER, COMPRESSED AIR.

\*TOOLING

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