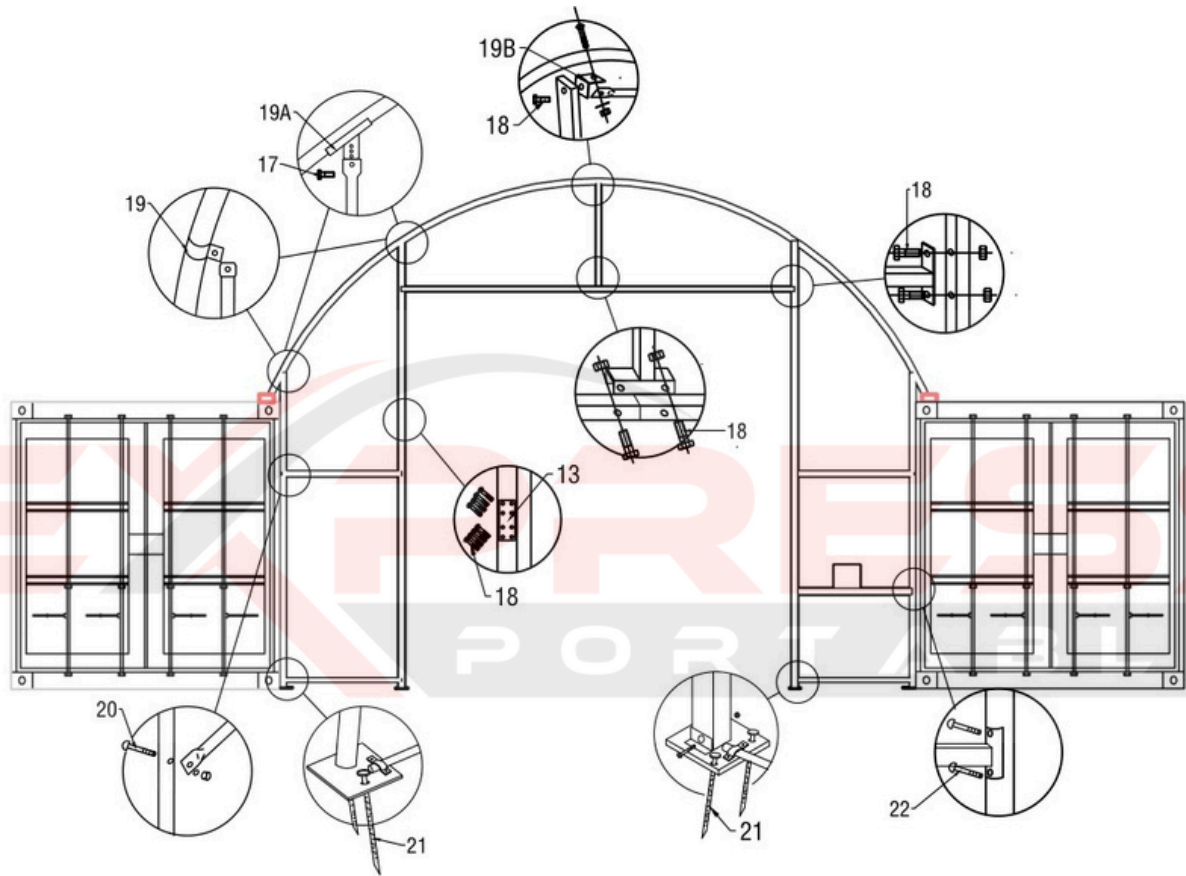
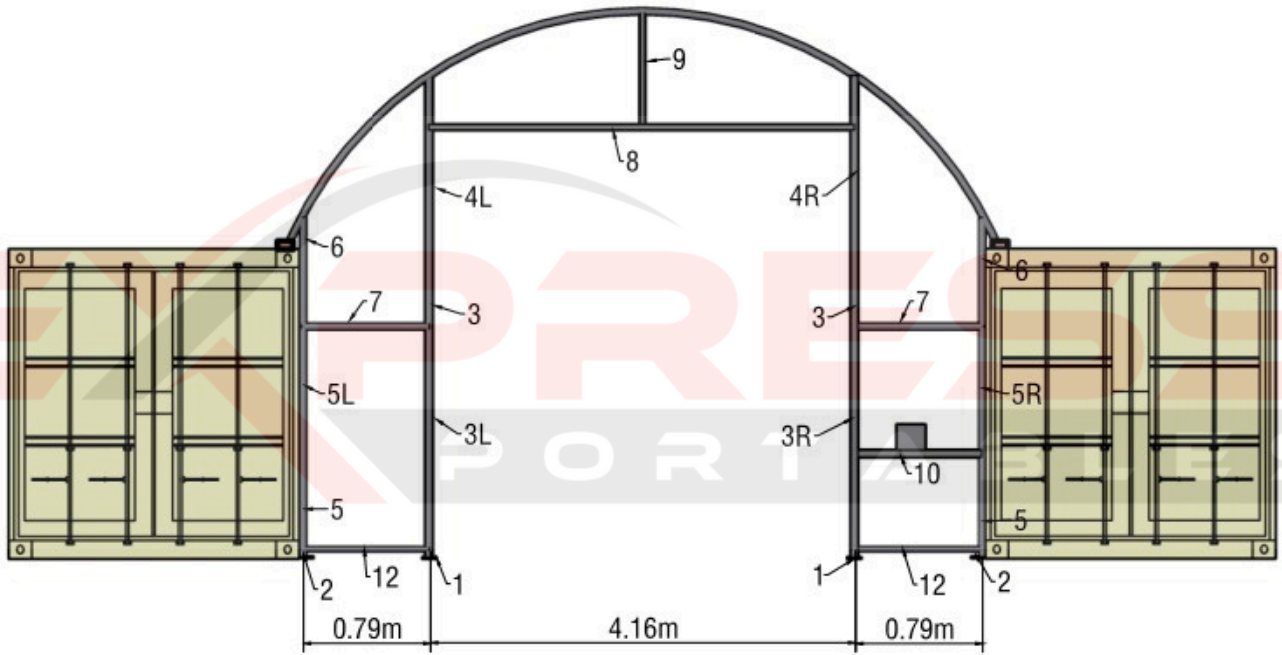


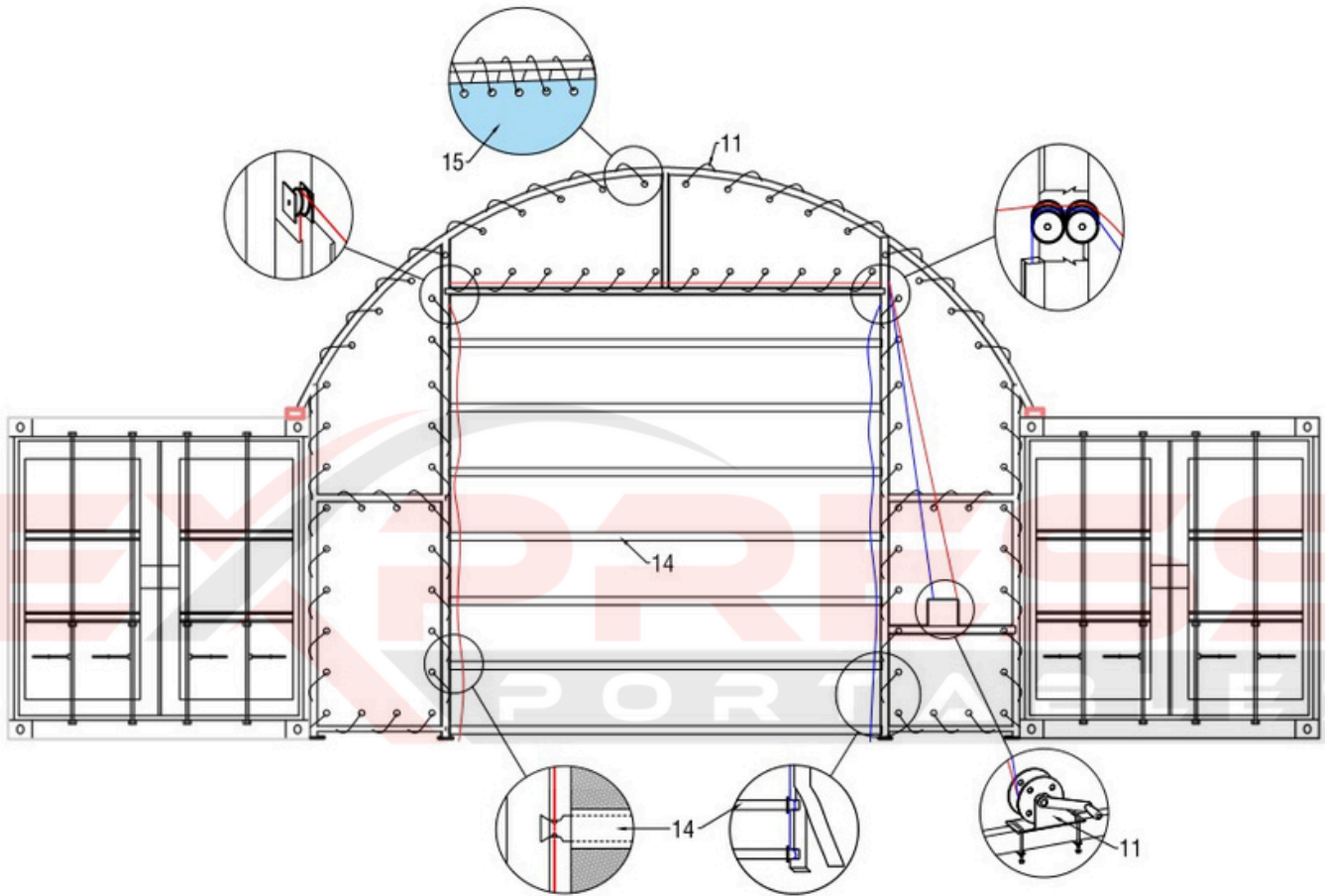
# **SHELTER ASSEMBLY** **MANUAL**

**Front Wall for  
20ftx20ft & 20ftx40ft  
with W4M\*H3.2M Winch door**

One Frontwall With Door For C2020 or C2040 Door Size is W4m*H3.2m		
Part code	Description	Qty
1	Base plate for front Door	2
2	Side Base Plate for standing legs 30cm	2
3	tube could use for HC containers	1
3L	Lower door track at left	1
3R	Lower door track at right	1
4L	Upper door track at left	1
4R	Upper door track at right	1
5	30cm tube could use for HC containers	1
5R	Lower Standing leg at left	1
5L	Lower Standing leg at right	1
6	Upper Standing Legs	2
7	Purlin	2
8	Beam For Door	2/1 group
9	Suspending tube for Beam	1
10	Square tube for Winch Wheel	1
11	Winch Wheel	1
12	Bottom tensioning tube for front Door	2
13	Splint Plates	8
14	Dropping Tube for Front Door	14/7 groups
15	Front Cover	1
16	Ropes 80m	1 Bundle
17	M10*30 Bolts	2
18	M10*90 Bolts	46
19	Claps	4
19A	Half arc burnt iron	4
19B	2 hole angle iron	1
20	M10*80 Carriage Bolts	4
21	Stake Pegs	8
22	M8*80 Carriage Bolts	14



According to above Figure to find out all spare parts for front wall, connect them together by using screw, make sure the spacing. There are stake pegs for base plates.



Find out the back cover(No. 15), use ropes(No. 16) to tie it to the back wall. Adjust and tighten them once per month after assembly to make sure they work perfect. The Dropping tube (NO.14) should be insert into the cover (No.15).

There are pulley on the top, make sure the steel wire go through the pulley in right way, and when you move the winch wheel, door could go up and down smoothly.