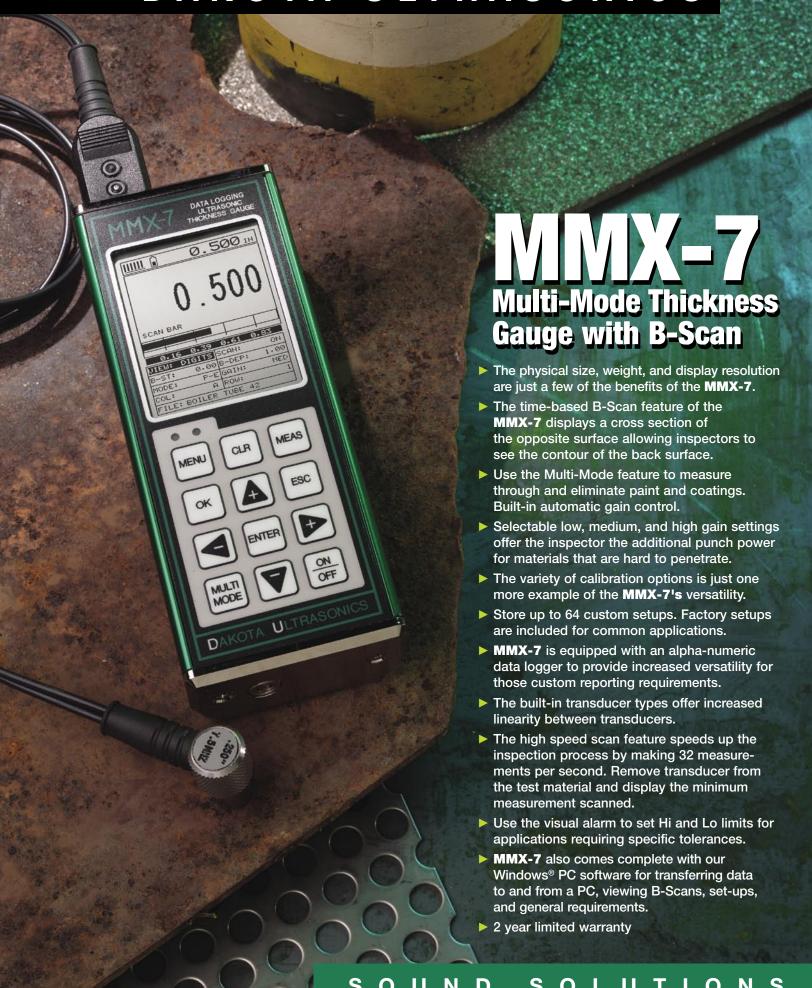
# DAKOTA ULTRASONICS



# THE MMX-7 SPECIFICATIONS

# **Physical**

## Size:

Width (2.5 in./ 63.5 mm.) Height (6.5 in./165 mm.) Depth (1.24 in./31.5mm.)

# Weight:

13.5 ounces (with batteries).

#### **Kevboard:**

Membrane switch with twelve tactile keys.

# **Operating Temperature:**

-14° to 140°F (-10° to 60°C).

#### Case:

Extruded aluminum body with nickel-plated aluminum end caps (gasket sealed).

## **Data Output:**

Bi-directional RS232 serial port. Windows<sup>®</sup> PC interface software.

## Display:

1/8 in. VGA grayscale display (240 x 160 pixels). Viewable area 2.4 x 1.8 in. (62 x 45.7 mm). EL backlit (on/off/auto).

# **Ultrasonic Specifications**

#### **Measurement Modes:**

Pulse-Echo (flaws, pits) Echo-Echo (thru-paint)

#### Pulser:

Square wave pulser.

### Receiver:

Selectable low, medium, or high gain in pulse-echo mode, or AGC gain control in echo-echo mode.

## Timing:

20 MHz with ultra low power 8 bit digitizer.

## Warranty

2 year limited

## Certification

Factory calibration traceable to national standards.

# **Power Source**

Three 1.5V alkaline or 1.2V NiCad AA cells.

Typically operates for 150 hours on alkaline and 100 hours on NiCad (charger not included.)

Auto power off if idle 5 min.

Battery status icon.

# Measuring

# Range:

## **Pulse-Echo Mode:**

(Pit & Flaw Detection) measures from 0.025 to 9.999 in. (0.63 to 254 mm.).

Echo-Echo Mode: (Thru Paint & Coatings) measures from 0.050 to 4.0 in. (1.27 to 102 mm.). Range will vary +/- depending on the thickness of coating.

Resolution: +/- .001 inches (0.01 mm.)

## **Velocity Range:**

.0492 to .3936 in./ms 1250 to 9999 meters/sec

Single and Two point calibration option, or selection of basic material types.

Units: English & Metric

# **Display**

# **Display Views:**

**Large Digits** Standard thickness view. Digit Height: 0.400 in. (10mm).

**B-Scan** Cross sectional view. Display speed of 15 secs per screen.

**Scan Bar Thickness** 6 readings per second. Viewable in B-Scan and Large Digit views.

Repeatability Bar Graph Bar graph indicates stability of reading.

# **Data Logger (Internal)**

12,000 and B-Scans (alpha numeric storage).

## Memory:

16 megabit non-volatile ram.

## **Transducer**

## **Transducer Types:**

Dual Element (1 to 10 MHz).

Locking quick disconnect "00" LEMO connectors.

Standard 4 foot cable.

Custom transducers and cable lengths available for special applications.

# **Features:**

# Setups:

64 custom user-definable setups. Factory setups available for common applications.

## **Selectable Transducers:**

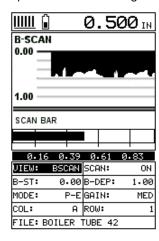
Selectable transducer types with built-in dual path error correction for improved linearity.

#### Alarm Mode:

Set Hi and Lo tolerances with audible beeper and visual LEDs.

## **Fast-Scan Mode:**

Takes 32 readings per second and displays the minimum reading found when the transducer is removed. Display continuously updates while scanning.



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# **DAKOTA ULTRASONICS**

300 El Pueblo Road, Suite 100 Scotts Valley, CA 95066 TELEPHONE: 831.431.9722 FAX: 831.431.9723

WEB SITE: www.dakotaultrasonics.com E-MAIL: info@dakotaultrasonics.com