

Debeading tools

Debeaders are used to remove the weld bead, formed during the butt welding of PE pipe. When performed correctly, this process does no damage to the pipe or the weld itself, but can provide important information as to the weld effectiveness, and is often carried out as a QA measure.

Internal Debeader

[HIRE ME](#)

Internal Debeading is carried out where smooth flow is required inside the pipe (eg sewer and drainage pipelines)



<u>Head Size</u>	<u>Size Range</u>	<u>SDR</u>
RID 90-110	90mm	17 to 26
	110mm	11 to 26
RID 125-160	125mm to 160mm	11 to 26
RID 160-200	160mm to 200mm	11 to 26
RID 225-315	225mm to 315mm	11 to 26
RID 355-500	355mm to 450mm	11 to 26
	500mm	17 to 26

- Includes:
- 6 pcs of alloy rods 2.15 mtr each (one is acting as turn handle)
 - 5 pcs of centre rings to ensure that the rods are in centre of the pipe.
 - Alloy rods are delivered in a special carrying bag with a handle

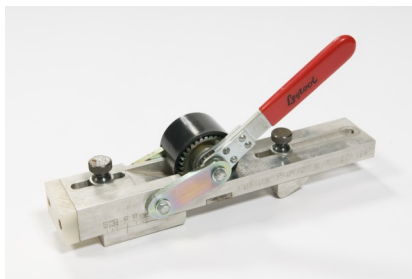
Accessory:

- 2.15 mtr alloy rod

External Debeader

External Debeading is also adopted where it is necessary for the outer pipe wall to be smooth (eg HDD bores)

- Size range: 75-400mm
- Simple to use
- Easily adjusts to pipe diameter
- Does not scar the pipe
- Robust, hard working blades
- Replacement blades available



Munsch Weld Trimmer

MUNAK01405C

The weld trimmer removes weld projections without causing damage to the base materials

Technical data

- Trim width: 35 mm
- Trim depth: max. 6 mm
- Power: 900 W
- Weight: 3 kg

