Diesel - Qmax 42 l/s - Hmax 92 m





Indicative picture of the product

### PAC H - Vacuum prime centrifugal pumps

The pump system consists of a centrifugal pump and a separator, which enables air to be separated from the liquid and be sucked by a vacuum pump - making automatic priming possible. Even with suction heights of several meters the machine rapidly evacuates the air from the suction pipe and starts to pump. Additionally, thanks to the semi-open impeller, the PAC H range is also suitable for pumping liquids with solids in suspension.

### **Applications**

Both Atlas Copco and Varisco have decades of experience in designing and producing pumps. We have put those years of expertize into providing a solutions portfolio that works across multiple applications. The PAC H (high head) range is packed with features that not only meet, but exceed the needs of the market. We are focused on an efficient, extremely versatile pump that is suitable for many industries, including construction, general dewatering and emergency applications, such as flood clean up.

#### **Benefits**

#### Pump

High efficiency: 62% (B.E.P.)

Rapid "dry" priming Up to a height of 7,5 m (24.6 ft)

**High resistance** To abrasive liquids and turbid sandy waters

Semi-open impeller

Solids handling up to 20 mm (3/4")

**Diaphragm vacuum pump** Suitable for dry running: no contamination of the environment

Mechanical shaft seal in oil bath

It allows the "dry running" operation of the pump **Wear plate** 

Cast iron wear plate, that is easily replaceable

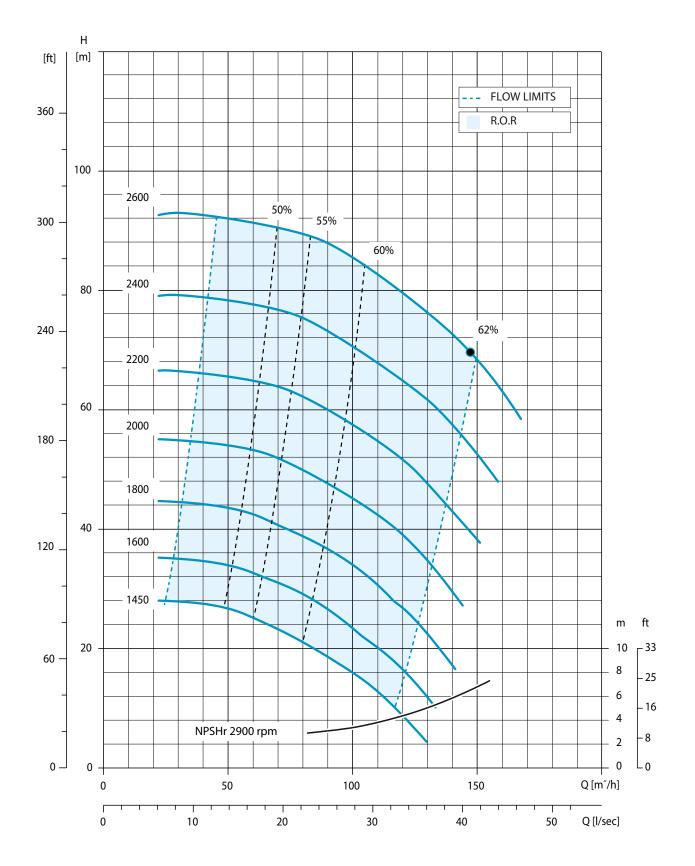
#### Easy maintenance

Hinged cover for direct access to the impeller (without lifting devices). Link belt quick to replace on the field.



### **Performance curves**

Test according to UNI EN ISO 9906 standard - level 2B Test liquid: clean water, density 1,000 kg/m<sup>3</sup> Losses from priming system and check valve not included Spherical solids handling: D.20 mm (3/4") Max absorbed power: 44,0 kW – 59.0 HP (2.600 rpm)





### Technical data

#### Pump

Model	PAC H43C
Qmax	42 l/s - 150 m³/h – 2.500 l/min (660 USgpm)
Hmax	92 m (302 ft)
Q max eff.	41 l/s - 148 m³/h – 2.470 l/min (650 USgpm)
Eff. max	62 %
Suction port	Flanged - DIN 100
Delivery port	Flanged - DIN 80
Impeller type	Semi-Open, 4 vane
Solids handling	20 mm (3/4")
Material	G10
Casing	EN-GJS-500 ductile iron
Impeller	EN-GJS-500 ductile iron
Wear plates	EN-GJL-200 cast iron
Number of plates	1
Shaft	SAF 2205 stainless steel
Mechanical seal	Silicon carbide / Silicon carbide / VITON
Elastomers	NBR
Lubrication	Grease (bearings)
Check valve	ASTM A536 ductile iron + NBR rubber flap
Separator	Aluminium alloy

#### Priming system

Vacuum pump	V20
Vacuum pump type	Diaphragm
Nominal air capacity	50 m³/h (29.4 cfm)
Max vacuum	0,9 bar
Drives	Link belt

### Engine

Make			Deutz		
Model	TD 2.9 L4 (ZD71)				
Туре	Diesel turbo common rail				
Displacement	2.900 cm <sup>3</sup> (177 in <sup>3</sup> )				
No. cylinders	4				
Cooling	Liquid with radiator				
Rpm type	Variable				
Standard speed	2.600 rpm				
EU emissions	2002/88/CE Stage IIIA				
US emissions	EPA Tier 3				
Starting	Electric				
Starting voltage			12 V		
Speed [rpm]	1800	2000	2200	2400	2600
Consumption [l/h]	11,4	11,8	12	12,1	12,2
Power [kW]	47,7	49,1	49,4	49,6	49,9
Power [HP]	63.9	65.8	66.2	66.5	66.9

#### **Control panel**

odel	Kensho K37
	Manual operation
	Automatic operation: start-stop with floats
	Digital display with 6 languages (IT,EN, FR, DE, ES, PT) with:
	Hour meter, Rev counter, Liquid temperature, Oil pressure
	Battery voltmeter, Fuel level (%), Urea level
	Automatic engine shutdown in case of:
	- low oil pressure
	- water overheating
	- low battery voltage
	(engine failure alarms with LED lights and display message)
	Emergency stop button
	Push-button accelerator (up/down)
	(PW1 FleetLink control as option)



## Arrangement

Technical data	
Material	S235JR EN 10025-2 carbon steel
Coatings	Polyester powder, average thickness of 80 µm
Color	Yellow and grey Atlas Copco (standard)
Battery	Acid charge Pb-Ca maintenance free 12 V - 100 Ah - 400 A
Tank	320 l (84.5 USG)

#### PAC H43C CNP



Dimensions	1220 x 2600 x 1800 mm
Dry weight (KL38)	1680 kg
Noise level	63-68 dB(A) @10 m

PAC H43C SKID



Dimensions	1070 x 2730x 1960 mm
Dry weight (KL38)	1510 kg
Noise level	75-80 dB(A) @10 m





### **Performance curves**

Test according to UNI EN ISO 9906 standard - level 2B Test liquid: clean water, density 1,000 kg/m<sup>3</sup> Losses from priming system and check valve included Spherical solids handling: D.20 mm (3/4") Max absorbed power: 44,0 kW – 59.0 HP (2.600 rpm)

