

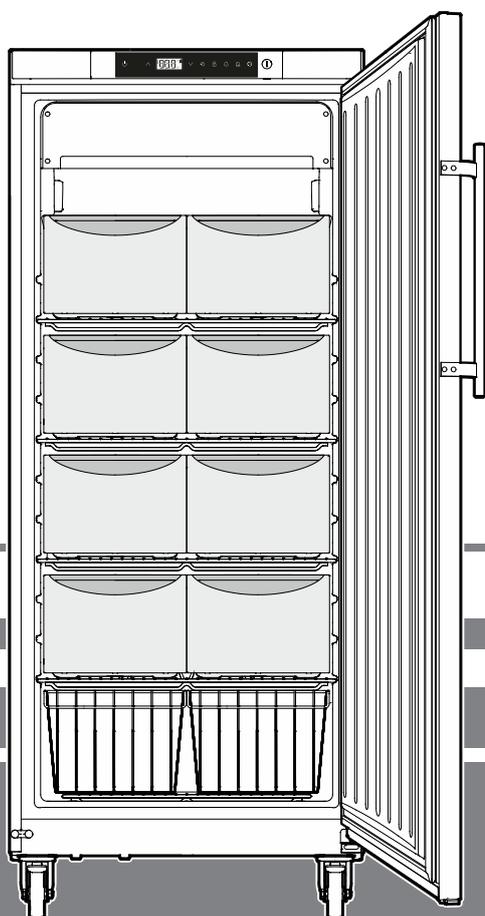
Operating instructions

Freezer

Read the operating instructions before switching on for the first time

Page 14

EN



7082 558-00

LGv 5010

LIEBHERR

Disposal notes

The appliance contains reusable materials and should be disposed of properly - not simply with unsorted household refuse. Appliances which are no longer needed must be disposed of in a professional and appropriate way, in accordance with the current local regulations and laws.



When disposing of the appliance, ensure that the refrigerant circuit is not damaged to prevent uncontrolled escape of the refrigerant it contains (data on type plate) and oil.

- Disable the appliance.
- Pull out the mains plug.
- Cut through the connection cable.



WARNING

Danger of suffocation due to packing material and plastic film! Do not allow children to play with packaging material. Take the packaging material to an official collection point.

Range of appliance use

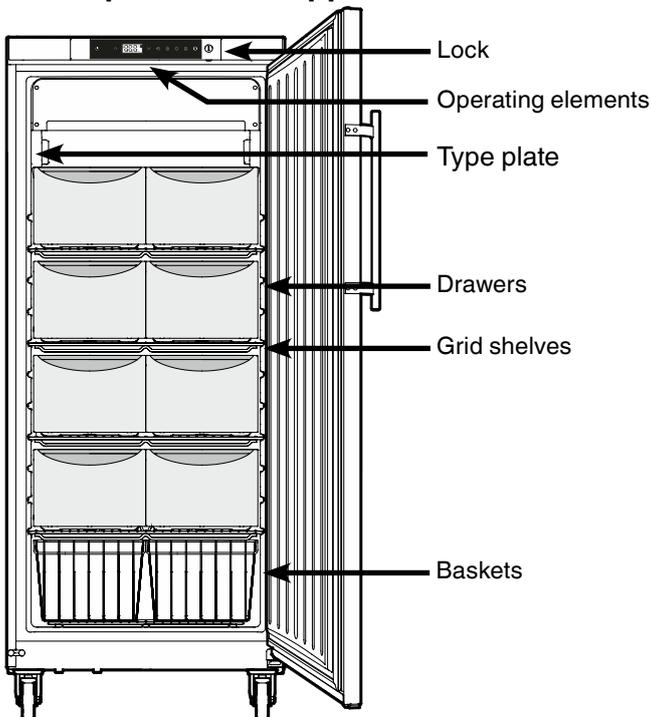
The appliance is suitable for storing and cooling of laboratory preparations at temperatures of between -9°C and -35°C .

The appliance is **not** suitable for use in explosion-hazard areas.

For the storage of valuable or temperature-sensitive substances or products the use of an independent, constantly monitoring alarm system is necessary.

This alarm system must be designed so that each alarm status is detected immediately by an authorised person who can then take appropriate action.

Description of the appliance



Important

The maximum load per grid shelf is 60 kg.

Noise emissions from the appliance

The noise level while the appliance is operating is below 70 dB(A) (relative noise level 1 pW).

Safety instructions and warnings



identifies dangerous inflammable substances.

- To prevent injury or damage to the unit, the appliance should be unpacked and set up by two people.
- In the event that the appliance is damaged on delivery, contact the supplier immediately before connecting to the mains.
- To guarantee safe operation, ensure that the appliance is set up and connected as described in these operating instructions.



Incorrect handling of inflammable refrigerants

- Disconnect the appliance from the mains if any fault occurs. Pull out the plug, switch off or remove the fuse.
- When disconnecting the appliance, pull on the plug, not on the cable.
- Only carry out repair and other work on the appliance when the mains plug has visibly been disconnected.
- Any repairs and work on the appliance should only be carried out by the customer service department, as unauthorised work could prove highly dangerous for the user. The same applies to changing the mains power cable.
- Do not allow naked flames or ignition sources to enter the appliance. When transporting and cleaning the appliance ensure that the refrigerant circuit is not damaged. In the event of damage, make sure that there are no ignition sources nearby and keep the room well ventilated.
- Do not stand on the plinth, drawers or doors or use them to support anything else.
- Avoid prolonged skin contact with cold surfaces or chilled/frozen food. This could cause pain, numbness and frostbite. In the case of prolonged skin contact, protective measures should be taken, e.g. gloves should be worn.
- Do not eat ice cream, particularly ice lollies or ice cubes, immediately after taking them from the freezer compartment as there is a risk of "burning" because of the very cold temperatures.
- Do not consume food which has been stored for too long, as it could cause food poisoning.



Incorrect storage of inflammable substances

- Do not store explosives or sprays using combustible propellants such as butane, propane, pentane etc. in the appliance. Electrical components might cause leaking gas to ignite. You may identify such sprays by the printed contents or a flame symbol.
- Do not use electrical appliances inside the appliance.
- If you have a lockable appliance, do not keep the key near the appliance or within reach of children.
- The appliance is designed for use in enclosed areas. Do not operate the appliance outdoors or in areas where it is exposed to splash water or damp conditions.
- Do not seal ventilation openings on the appliance housing or enclosure.

Other features

- Audible and visual temperature alarm (adjustable limits).
- Audible and visual door open alarm.
- Floating contact for connection to a remote monitoring system.
- Serial interface (RS485) for external temperature and alarm documentation.
- Maximum/minimum interior temperatures are stored.
- Last 3 temperature alarms are saved with time, date and duration of alarm.
- Last 3 power cuts are saved with time, date and duration of power cut.
- Opening for installing a reference sensor.

It is essential to use these safety facilities to avoid damage to stored items. These facilities must not be deactivated or decommissioned!

Electrical connection

Only operate the appliance with **alternating current (AC)**.

The permissible voltage and frequency are indicated on the type plate. The position of the type plate is shown in the section entitled **Description of the appliance**.

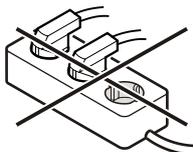
The socket must be properly earthed and protected by a fuse.

The tripping current of the fuse must be between 10 A and 16 A.

The socket must not be situated behind the appliance and must be easily accessible.

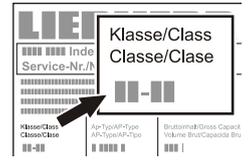
Do not connect the appliance using an extension cable or extension socket.

Do not use stand-alone inverters (conversion of d.c. to a.c./three-phase) or energy saving plugs. Risk of damage to the electronic control system!



Climate rating

The climate rating indicates at what room temperature the appliance may be operated to achieve full cooling capacity and what the maximum humidity level in the area around the appliance may be to ensure that no condensation forms on the exterior housing.



The climate rating is indicated on the type plate.

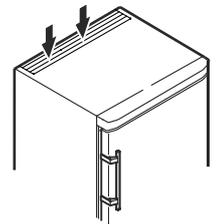
Climate rating	Max. room temperature	Max. relative humidity
7	35°C	75%

The minimum room temperature at the place of installation is 16°C.

Setting up

- Do not place the appliance in direct sunlight or near cookers, radiators and similar sources of heat.
- The floor on which the appliance stands should be horizontal and level. Compensate for uneven floors with the adjustable feet.

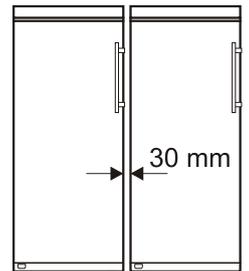
- Do not cover ventilation openings or grille.



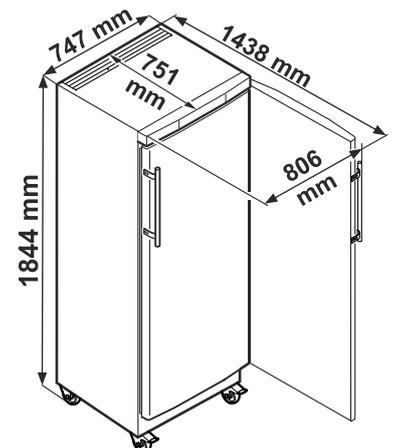
- Standard EN 378 specifies that the room in which you install your appliance must have a volume of 1 m³ per 8 g of R 600a refrigerant used in the appliance, so as to avoid the formation of inflammable gas/air mixtures in the room where the appliance is located in the event of a leak in the refrigerant circuit.

The quantity of refrigerant used in your appliance is indicated on the type plate on the inside of the appliance.

- Always install the appliance directly against the wall.
- If several appliances are installed next to each other, leave a gap of 30 mm between them. If this gap is too narrow, condensation forms between the side walls.



Dimensions

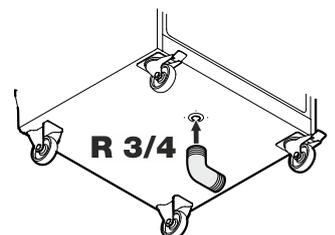


Cleaning water drain opening

A drain hose with an R 3/4 connection can be fitted to the underside of the appliance.

The water which collects in the interior during cleaning can be drained off in this way.

An angled connector is supplied with the appliance.



If used as a sensor cable opening, it cannot also be used as a drain opening.

Operating and control elements



 On/Off button (switching the appliance on and off)

 Selection buttons

 Keypad lock

 Button for calling up stored alarm events

 Audible alarm Off button

 Enter button

Symbols in the display

 Compressor is running

 LED flashing - refrigeration unit switches on after a delay. The compressor will start automatically after the pressure in the refrigerant circuit has equalised.

 Fan is running

 Appliance is defrosting

 Temperature display via product sensor is activated

 LED flashing and **E T C** appears in the display. The real time clock must be reset.

 The **H** display means that the power supply and interior temperature of the appliance are recorded.

 If **H** flashes in the display, there has either been a power failure or the temperature in the appliance exceeded the permissible range.

 Alarm function

 The appliance has suffered a fault. Contact the customer service department.

Switching the appliance on and off

Connect the appliance to the mains. Display = **OFF**.

Switching the appliance on

Press  for approx. 5 seconds. Display = **ON**.

No alarm is displayed or sounded when the appliance is switched on for the first time.

If the appliance is disconnected from the mains for a long time after it has been switched on for the first time and if the temperature inside the appliance rises above the upper alarm limit, this will be detected as a fault by the electronic control system ( flashes in the display).

When the appliance is switched on again, this display must be reset as shown below.

Press .

Press  +  for 5 seconds. Display = **r E S**

The  LED will now light up permanently.

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Switching the appliance off

Press  for approx. 5 seconds - Display = **0FF**

Setting the temperature

Press  for 1 second. The temperature display flashes.

To increase the temperature (warmer): press button .

To reduce the temperature (colder): press button .

Press  again.

The desired temperature setting is saved.

Temperatur display mode

The temperature display can be switched between degrees Celsius and degrees Fahrenheit. Factory setting is degrees Celsius.

Press  for 5 seconds. Display = **r E S**

Press . Display = **|**

Use button  or  to select the desired setting.

0 = °C

1 = °F

Press . Display = **r E S**

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Door open alarm

When the door is opened, the LED  lights up and the temperature display begins to flash.

When the door has been left open for more than 60 seconds, the LED  begins to flash, and  and the temperature indication flash alternately in the display.

The audible warning signal sounds (unless the audible warning signal function has been deactivated).

If the door has to stay open for longer in order to insert items to be cooled, cancel the audible warning signal by pressing button .

Setting the delay time for the door open alarm

The time before the audible warning signal sounds after the door has been opened can be adjusted.

Press  for 5 seconds. Display = 

Press  until  appears in the display.

Press . Display = | Setting range = 1 - 5 minutes.

Use button  or  to select the desired setting.

Press . Display = 

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Audible warning signal settings

The audible warning signal will be muted for the current alarm after the button  has been pressed. Complete the following steps if you want the audible warning signal to reactivate automatically.

Press  for 5 seconds. Display = 

Press  until  appears in the display.

Press . Display = |

Press . Display = |

Press . Display = 

Automatic reactivation of the audible warning signal is now active.

The time before the audible warning signal sounds again must be set.

Press . Display = 

Press . Display = | Setting range = 1 - 120 minutes.

Use button  or  to select the desired setting.

Press . Display = 

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Deactivating the audible warning signal function

The audible warning signal function can be completely deactivated if necessary.

Press  for 5 seconds. Display = 

Press  until  appears in the display.

Press . Display = |

Use button  or  to select the desired setting.

0 = audible warning signal function activated

1 = audible warning signal function deactivated

Press . Display = 

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Alarm test

This test checks the function of the internal and any external connected alarm device.

The appliance does not stop its refrigerating function during this test.

Press  +  for 5 seconds.

- The display will change to a temperature value of 0.2°C below the set upper alarm limit.
- The temperature value will now rise by 0.1°C every 2 seconds.
- When the upper alarm limit is reached,  will appear in the display. An external alarm unit connected to the floating alarm output will now be activated.
- The temperature value will continue to rise up to 0.2°C above the upper alarm limit.
- The same process will take place automatically for the lower alarm limit.  will appear in the display.

The LED  will be lit during the test.

The electronic control system will switch back to normal operating mode.

Cancelling the test prematurely

Press  for 5 seconds.

Note

If the values of the upper and lower alarm limit (**AL** and **AH** in the section entitled "Adjusting the alarm parameters") are set to 0,  and  will appear in the display during this test.

Alarm messages

1. LED flashes in the display

If  appears in the display, the appliance has a fault. Consult your nearest customer service point.

2. LED flashes in the display; the display reads HI or LO

The interior is too warm (HI) or too cold (LO).

The audible warning signal sounds (unless the audible warning signal function has been deactivated).

Note

The alarm parameters can be adjusted. See **Adjusting the alarm parameters**.

3. HA / HF / flashes in the display

There has been a power cut (HF) of some length or the interior was too warm or too cold (HA) during a certain period of time.

Up to three alarm events can be stored and called up.

Adjusting the alarm parameters

The alarm limits (difference to the set temperature) and the alarm delay (delay until alarm sounds) can be adjusted.

Press  for 5 seconds. Display = r¹5

Press  until rL appears in the display.

rL = Lower alarm limit

Press . Display = temperature difference in °C

Use button  or  to select the desired setting.

Set positive values only.

Press . Display = rL

Press . Display = rH Upper alarm limit

Press . Display = temperature difference in °C

Use button  or  to select the desired setting.

Set positive values only.

Press . Display = rH

Press . Display = rL

Press . Display = alarm delay in minutes

Use button  or  to select the desired setting.

Press . Display = rL

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Calling up stored alarm events and reading the temperature progression

Press . Display = HAn

Scroll through the list using  or .

HAn Number of temperature alarms

HAn Last temperature alarm

HAn | Last temperature alarm but one

HAn² Temperature alarm before HAn |

HF n Number of power cuts

HF Last power cut

HF | Last power cut but one

HF² Power cut before HF |

r t Period in hours in which the maximum and minimum interior temperatures were measured

r H Maximum (highest) measured temperature

r L Lowest measured temperature

Select the required item using the  button. Press this button again to return to the list.

You can exit the menu at any time by pressing  for 5 seconds.

If no button is pressed within 60 seconds, the electronic control system switches back automatically.

Resetting the stored alarm events HAn

Press . Display = HAn

Press  +  for 5 seconds. Display = r¹5.

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Resetting the recorded temperature progression rt

Press . Display = HAn

Press the button  or  until r t appears in the display.

Press . Display = 0 - 999

Press  for 5 seconds. Display = r¹5.

The values for r H and r L (highest and lowest measured interior temperature) are then reset to the current interior temperature.

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Example of an alarm query

Situation: HA/HF  flashes in the display.

Press . Display = HF r1

Press . Display = □

There has not been an alarm status with a too high or too low temperature. You must switch to display HF r1.

Press . Display = HF r1

Press  until HF r1 appears in the display.

Press . Display = | 1 power failure has occurred.

Press . Display = HF r1

Press . Display = HF Last power failure.

Press . Display = 900 (year)

Press . Display = 100 (month 1-12)

Press . Display = 100 (day 1-31)

Press . Display = 100 (hour 0-23)

Press . Display = 100 (minute 0-59)

Press . Display = 100 (period of time in hours)

Press  +  for 5 seconds. Display = r 15

The  LED will now light up permanently.

HA/HF is cancelled in the display.

The electronic control system is now ready for the next alarm.

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Calibrating the control sensor (standard sensor for temperature control)

Possible tolerances of the control sensor (the displayed temperature compared to the actual interior temperature) can be offset with this function.

Press  for 5 seconds. Display = r 15

Press  until r 1 | appears in the display.

Press . Display = correction value set at the factory

Use button  or  to increase or decrease the correction value in 0.1°C increments.

Press . Display = actual (corrected) interior temperature

Press . Display = r 1 |

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Product sensor (available accessory)

The temperature may be measured or recorded at any point in the interior using the product sensor.

- Connect sensor (see section entitled **External alarm**).

Activating the sensor

Press  for 5 seconds. Display = r 15

Press . Display = r 13

Press . Display = □

Press . Display = |

Press . Display = r 13

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

If  appears in the display, the product sensor has not been activated.

If  appears in the display, the product sensor has not been connected, or is faulty.

Calibrating the product sensor

Possible tolerances of the product sensor (the set temperature compared to the actual interior temperature) can be offset with this function.

Press  for 5 seconds. Display = r 15

Press  until r 1 | appears in the display.

Press . Display = 0.0

Use button  or  to increase or decrease the correction value in 0.1°C increments.

Press . Display = actual (corrected) product sensor temperature

Press . Display = r 1 |

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Switching the temperature display between control sensor and product sensor

Press  for 5 seconds. Display = r 15

Press  until r 1 | appears in the display.

Press . Display = | (control sensor)

Press . Display = | (product sensor)

If the product sensor is activated,  appears in the display.

Press . Display = r 15

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Keypad lock

The keypad lock ensures that no unintentional changes are made to the electronic control system.

Setting a PIN code for the keypad lock function

Press  for 5 seconds. Display = r¹ 5

Press  until P | appears in the display.

Press . Display = |

Use button  or  to choose a PIN code between 1 and 999.

Press . Display = P |

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Activating the keypad lock

Press  for 5 seconds. Display = |

Use button  or  to select the PIN code.

Press . Display = | 0 0

All buttons except  and  are locked.

If an incorrect PIN code is entered, the electronic control system switches back to normal operation without activating the keypad lock.

Deactivating the keypad lock

Press  for 5 seconds. Display = |

Use button  or  to select the PIN code.

Press . Display = | 0 0

All functions are enabled.

If an incorrect PIN code is entered, the keypad lock remains active.

Changing the network address

When connecting several appliances via the RS485 interface, each appliance must have its own network address.

Press  for 5 seconds. Display = r¹ 5

Press  until H | appears in the display.

Press . Display = |

Use button  or  to change the network address (1-207).

Press . Display = H |

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Resetting the parameters to factory settings

The alarm limits and sensor calibration values can be reset to the factory settings using this function.

Pull out the mains plug.

Keep  pressed and connect the mains plug.

Display = E r |

Press . Display = 5 E d

The electronic control system will switch back to normal operating mode.

Setting the real time clock

The real time clock is preset (CET). For a different time zone, the time must be adjusted manually.

Press  for 5 seconds. Display = r¹ 5

Press . Display = E C

Press . Display = 4 0 0 (year)

Press . Display = | |

Set the year by pressing the   buttons. Press .

Press . Display = | | | (month 1-12)

Press . Display = | |

Set the month by pressing the   buttons. Press .

Press . Display = d | | (day 1-31)

Press . Display = | |

Set the day by pressing the   buttons. Press .

Press . Display = u | | (days of the week)

(1 = Monday, 7 = Sunday)

Press . Display = | |

Set the day of the week by pressing the   buttons. Press .

Press . Display = h | | (hour 0-23)

Press . Display = | |

Set the hour by pressing the   buttons. Press .

Press . Display = m | | (minute 0-59)

Press . Display = | |

Set the minutes by pressing the   buttons. Press .

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

When E E C appears in the display, the real time clock must be reset.

Conversion from summer to winter time

Conversion to summer time is carried out automatically by the electronic control system on the last Sunday in March at 2 o'clock in the morning.

Conversion to winter time is carried out automatically by the electronic control system on the last Sunday in October at 2 o'clock in the morning.

In order to enable the new time, the appliance must be switched off and on after each of the times specified above.

Enabling/disabling automatic conversion from summer to winter time

Press  for 5 seconds. Display = r¹5

Press  until d5E appears in the display.

Press . Display = |

Use button  or  to select the desired setting.

0 = deactivated

1 = activated

Press . Display = d5E

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Defrosting

The appliance defrosts automatically.

Setting the display indication for the defrost phase

Press  for 5 seconds. Display = r¹5

Press  until dE F appears in the display.

Press . Display = |

Use button  or  to select the desired setting.

0 = Symbol  + alternating display of dE F and the current temperature in the interior of the appliance.

1 = Symbol  + temperature before the start of the defrost phase.

2 = Symbol  + dE F.

Press . Display = dE F

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Activating the defrost function manually

If the door has been left slightly open for a long time, a layer of ice may form in the interior and on the cooling plate. The defrost function can then be activated manually.

Press  for 3 seconds. Display =  + dE F

The electronic control system will automatically switch back to normal operating mode.

Display = dE F

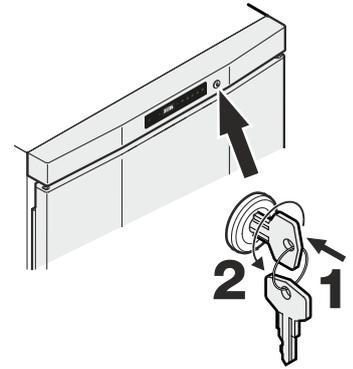
Safety lock

The lock is equipped with a safety mechanism.

Locking the appliance:

- Insert the key as shown by arrow 1.
- Turn the key 180°.

To unlock the appliance, the same procedure must be repeated in the same order.



Cleaning

Clean the appliance at least twice per year

Before cleaning always switch off the appliance. Pull out the mains plug or remove/unscrew the fuse.

- Clean the inside, equipment parts and outer walls with lukewarm water and a little detergent.

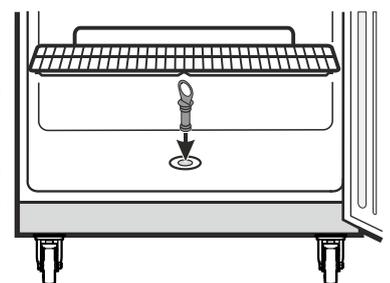
Do not use steam cleaners because of the risk of injury and damage.

- Ensure that no cleaning water penetrates into the electrical components or ventilation grille.
- Dry all parts well with a cloth.
- The dust should be removed from the refrigeration unit and heat exchanger - metal grid at the back of the appliance - once a year.
- Do not damage or remove the type plate on the inside of the appliance. It is very important for servicing purposes.
- Use a commercially available stainless-steel cleaning agent for **stainless-steel appliances**.

Do not use abrasive sponges or scourers, do not use concentrated cleaning agents and never use cleaning agents containing sand, chloride or acid or chemical solvents, as these would damage the surfaces and could cause corrosion.

Important!

Before switching the appliance on, plug the cleaning water drain opening in the floor of the appliance with the plug provided. This is important to ensure that the appliance works properly.



Malfunctons

You may be able to rectify the following faults by checking the possible causes yourself:

- **Appliance does not function:**

- Is the appliance switched on?
- Is the plug correctly fitted in the mains socket?
- Is the fuse intact?

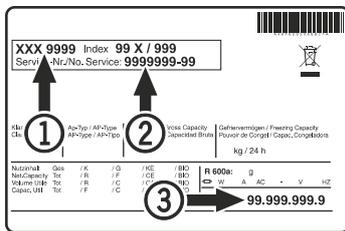
- **Loud running noise:**

- Is the appliance set up firmly on the floor?
- Does the compressor cause nearby items of furniture or objects to vibrate? Please note that noises caused by the refrigerant circuit cannot be avoided.

- **The temperature is not low enough:**

- Is the temperature setting correct (see "Setting the temperature")?
- Does the separately installed thermometer show the correct reading?
- Is the ventilation system working properly?
- Is the appliance set up too close to a heat source?

If none of the above causes apply and you cannot rectify the fault yourself, contact the nearest customer service department stating the type designation ①, service number ② and appliance number ③ as indicated on the type plate.



The position of the type plate is shown in the section entitled **Description of the appliance**.

Possible error messages in the display

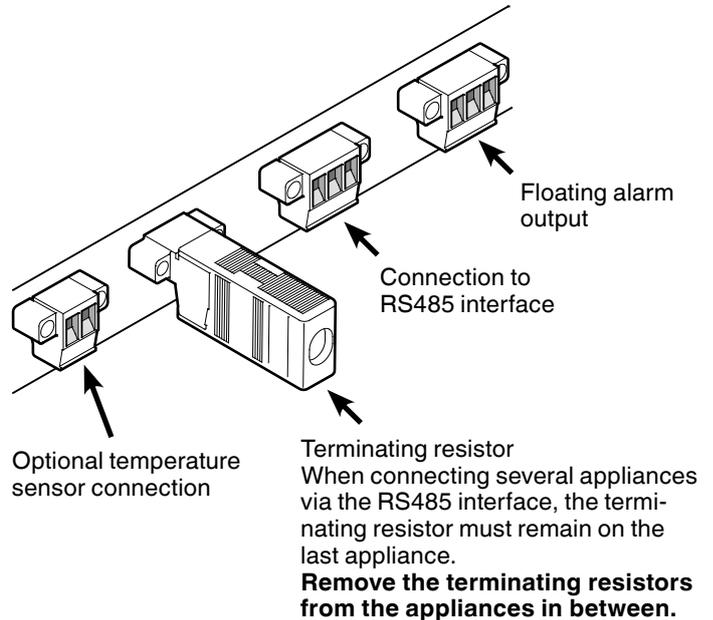
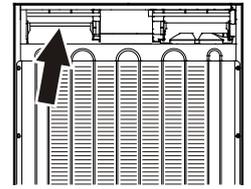
Error code	Error	Action
E0, E1, E2, rE	Temperature sensor defective	Contact the customer service department
EE, EF	Electronic control system error	Contact the customer service department
dOr	Appliance door open for too long	Close appliance door
HI	Temperature inside appliance too high (too warm)	Check that the door has been closed properly. If the temperature does not drop, contact the customer service department.
LO	Temperature inside appliance too low (too cold)	Contact the customer service department
Etc		Reset the real time clock (see "Setting the real time clock")
HF, HA	There has been a power cut of some length or the interior was too warm or too cold during a certain period of time.	See Calling up stored alarm events and reading the temperature progression

External alarm

We recommend connecting the appliance to an external alarm device.

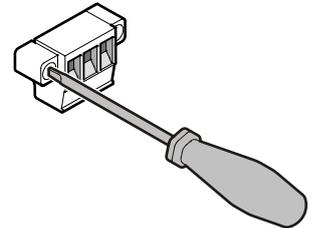
There are various connection options at the back of the appliance.

The appliance may only be connected to an external alarm device by trained personnel.



Note

The connectors are secured with screws. To remove the connectors, undo the left and right screws.



Floating alarm output

These three contacts can be used to connect the appliance to an optical or acoustic alarm device.

The connection is designed for a maximum of **42 V/8 A DC** from a safety extra-low voltage (SELV) source (**minimum current: 150 mA**).

Important

When supplying mains voltage to the floating alarm contact, the technical safety requirements of standard EN 60335 will not be satisfied.

N.O

Alarm output

Connection for a visual warning light or an acoustic alarm signal.

N.C

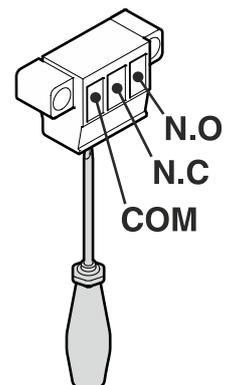
Operating light

Connection for a control lamp to indicate that the appliance is in normal mode.

COM

External power supply unit

42 V/8 A DC maximum
Minimum current: 150 mA



RS485 interface

Rx- / Tx-

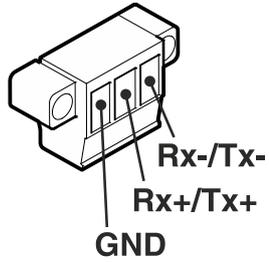
Send/Receive data cable (negative pole)

Rx+ / Tx+

Send/Receive data cable (positive pole)

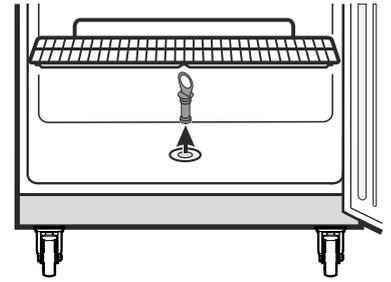
GND

Earth cable



Opening for external temperature sensor

1. Remove plug.

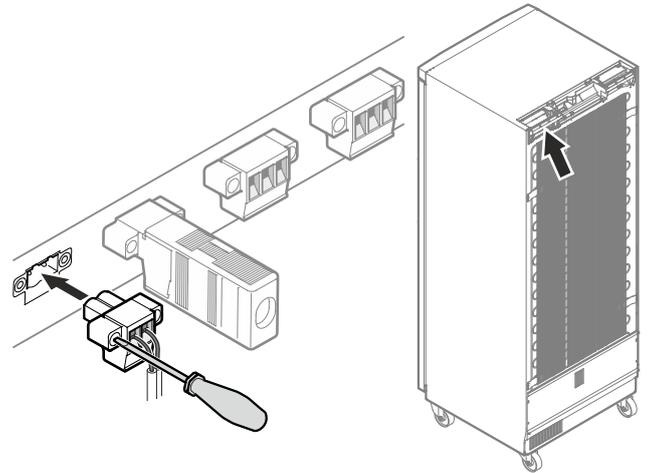
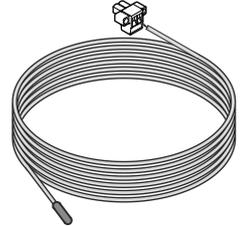


Shutting your appliance down

If your appliance is to be shut down for any length of time, switch it off and disconnect the plug or switch off or unscrew the fuse. Clean the appliance and leave the door open in order to prevent unpleasant smells.

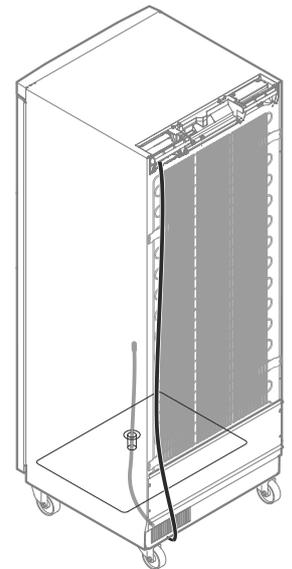
The appliance complies with the relevant safety regulations and EU Directives 2014/30/EU and 2006/42/EG.

Liebherr temperature sensor
Part No. 9591 493

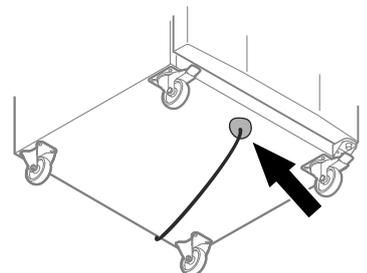


2. Connect the temperature sensor.

3. Route the cable behind the condenser and push it through the opening until it reaches the desired position.



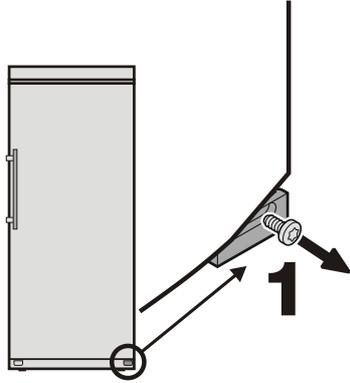
4. Close the sensor cable opening with the sealant provided.



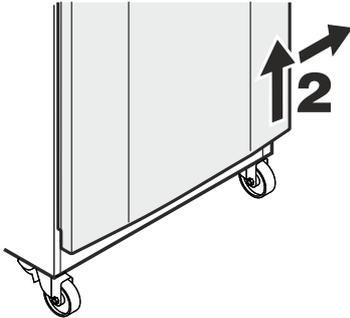
Changing over door hinges

Door hinges should only be changed by a trained expert.
Changing the door hinges must be done by two people.

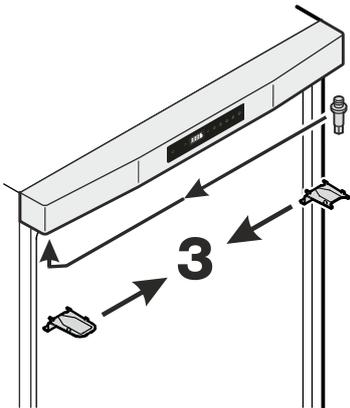
1. Remove screw from lower hinge bracket.



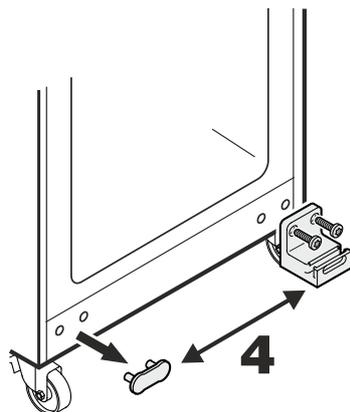
2. Lift door, tilt to the right and remove.



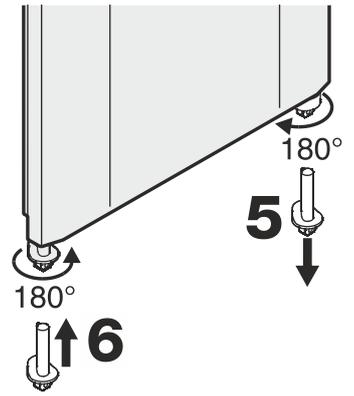
3. Transfer upper hinge components to the opposite side.



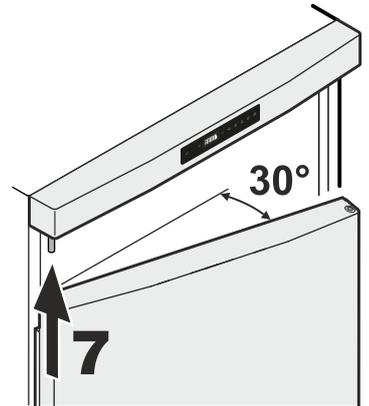
4. Transfer lower hinge bracket and cover plate to the opposite side.



5. Turn lower hinge pin through 180° and remove.
6. Insert pin on the opposite side and turn through 180°.

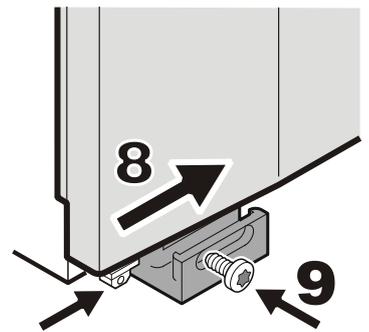


7. Locate door on upper pin.



8. Tilt door inwards from the left.

9. Secure hinge pin with screw.



10. Transfer handle and plugs to the opposite side of the door.

