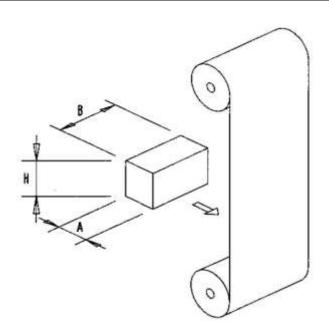


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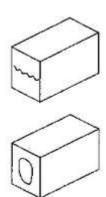
H80 INOX -SA - DATA SHEET

MACHINE RANGE:

Product Dimensions	Min÷Max (mm)
A-Length	70÷350 (mm)
B-Width	150÷600 (mm)
H-Height	70÷370 (mm)



DIMENSIONAL RATIO TO BE RESPECTED:



Total closure with flap overlap

 $B + (2/3 H) \times 2 max < 800 mm Film Reel Width$

Closure with side openings

B + H max < 800 mm Film Reel Width



N.B. For irregularly shaped products, MacDue reserves the right to verify the feasibility and to list any possible additional costs.

Packaging Material:

Neutral, pre-perforated and shrinkable Polyethylene Film with thickness of 20-50 μm. Flat film reel.

Maximum weight acceptable by the machine: 20 Kg. per linear meter

MAX Temperature: 215°C

Shrink tunnel conveyor speed: MIN 6,5 meters/minute – MAX 17 meters/minute

MAX production speed with neutral, pre-perforated and shrinkable Polyethylene Film with thickness of 40 micron: 8 bundles/min, according to Operator's manual loading speed

The indicated speed is strictly related both to product characteristics and stability, to BUNDLE CONFIGURATION, packaging material and to the layout of the line. Therefore, final speeds will be confirmed into Mac Due Purchase Order document after careful evaluation by our engineering department of the products and packaging material actually used for the final packaging. Moreover, in case your production demands require a continuous run at the maximum speed, it is absolutely necessary to develop a layout of the line following the technical indications of MACDUE layout department.

