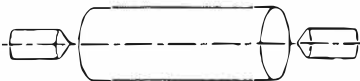
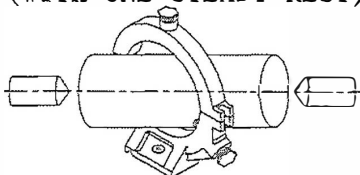
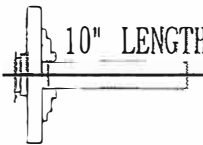
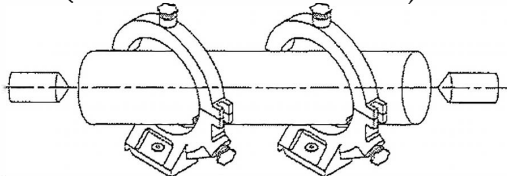


# HEAVY DUTY LATHE SERIES(SUBJECT TO LOW GEAR)

| MODEL<br>SUPPORT CAPACITY(kg)<br>SUPPORT METHOD                                                                                                | K<br>#5 (QUILL:75mm )                         | E<br>#5 (QUILL:80mm)                                                             | F<br>#5 (QUILL:95mm)                                                                  | P<br>#6 (QUILL:105mm)                                                              |
|------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
| MAX. LOAD BETWEEN CENTERS<br>(WITHOUT STEADY REST)<br><br>    | 1,000kg(BORE:80mm)<br><br>1,500kg(BORE:105mm) | 1,500kg (BORE:105mm)<br>(QUILL:80mm)<br><br>2,500kg (BORE:153mm)<br>(QUILL:95mm) | 2,000kg (BORE:105mm)<br>(QUILL:95mm)#5<br><br>3,000kg (BORE:153mm)<br>(QUILL:105mm)#6 | 2,500kg (BORE:105mm)<br>(QUILL:105mm)<br><br>3,500kg (BORE:153mm)<br>(QUILL:105mm) |
| MAX. LOAD BETWEEN CENTERS<br>(WITH ONE STEADY REST)<br><br>   | 1,500kg(BORE:80mm)<br><br>2,000kg(BORE:105mm) | 2,000kg (BORE:105mm)<br>(QUILL:80mm)<br><br>3,000kg (BORE:153mm)<br>(QUILL:95mm) | 2,500kg (BORE:105mm)<br>(QUILL:95mm)#5<br><br>3,500kg (BORE:153mm)<br>(QUILL:105mm)#6 | 3,000kg (BORE:105mm)<br>(QUILL:105mm)<br><br>4,000kg (BORE:153mm)<br>(QUILL:105mm) |
| MAX. CLAMP CAPACITY OF FACE PLATE<br>(4-JAW CHUCK)<br><br>  | 400kg(BORE:80mm)<br><br>500kg(BORE:105mm)     | 600kg(BORE:105mm)<br><br>800kg(BORE:153mm)                                       | 600kg(BORE:105mm)<br><br>800kg(BORE:153mm)#5                                          | 600kg(BORE:105mm)<br><br>800kg(BORE:153mm)                                         |
| MAX. LOAD BETWEEN CENTERS<br>(WITH TWO STEADY REST)<br><br> | 2,000kg(BORE:80mm)<br><br>2,500kg(BORE:105mm) | 2,500kg (BORE:105mm)<br>(QUILL:80mm)<br><br>3,500kg (BORE:153mm)<br>(QUILL:95mm) | 3,000kg (BORE:105mm)<br>(QUILL:95mm)#5<br><br>4,000kg (BORE:153mm)<br>(QUILL:105mm)#6 | 3,500kg (BORE:105mm)<br>(QUILL:105mm)<br><br>4,500kg (BORE:153mm)<br>(QUILL:105mm) |

NOTE:(1)LOADING CAPACITY BETWEEN CENTERS THAT ACCORDING TO THEIR LIVE CENTER CAPACITY.

(2)WHEN YOU MACHINING THE WORKPEICE WITHOUT USE STEADY REST THAT YOU MUST USE A SAFE THING ON BED TO AVOID THE DANGER WHEN IT MEET THE CENTER OR LIVE CENTER BREAK CONDITION AND MAKE ITS WORKPEICE FALL DOWN.