



The flexible linear filler for complete aseptic peace-of-mind

ASEPTIC SYSTEMS jbtc.com

# AsepTec® Linear Fillers handle high and low viscosity products as well as products containing solids.

Our AsepTec® filler is an advanced linear filler offering maximum flexibility within a small footprint. The small aseptic area and patented laminar down-force airflow system give perfect control over conditions throughout the entire operation. The aseptic zone has no moving mechanical components, ruling out the need to disturb aseptic conditions when making adjustments. AsepTec linear fillers have a capacity of up to 30,000 bottles per hour.

You can change the container size or the product without an intermediate sterilization cycle, so you can combine flexible production schedules with high uptime. AsepTec fillers have a modular design and are easily reconfigured for different products and containers. This allows you to respond quickly to changes in the market, optimize your return on investment and maximize the useful life of the unit.



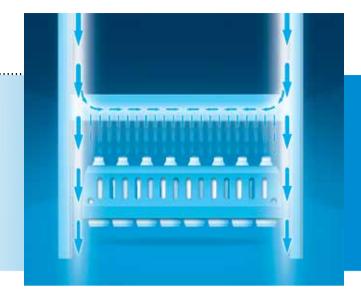
AsepTec fillers have a clear and efficient operator interface with discreet authorization levels so only relevant machine functions will be available to select personnel. The AsepTec flexible linear filler also ensures total aseptic safety to your personnel. To allow effective product tracking and tracing, down to the level of individual bottles, the control system stores production data in an industry-standard database.

# Technical details

| LANES | FILLING<br>STEPS | NOMINAL CAPACITY* |           | L1   | L2   | W1   | W2   | W3** | н    |
|-------|------------------|-------------------|-----------|------|------|------|------|------|------|
|       |                  | 1 LITER           | 0.5 LITER | LI   | L2   | WI   | VV2  | VVS  | "    |
| 8     | 1                | 9400              | 12000     | 7260 | 9010 | 2200 | 4720 | 6360 | 4340 |
| 8     | 2                | 12000             | 12000     | 7260 | 9010 | 2200 | 4720 | 6360 | 4340 |
| 12    | 1                | 14000             | 18000     | 7260 | 9010 | 2640 | 5160 | 6800 | 4340 |
| 12    | 2                | 18000             | 18000     | 7260 | 9010 | 2640 | 5160 | 6800 | 4340 |
| 12    | 1                | -                 | 30000     | 7260 | 9010 | 2640 | 5160 | 6800 | 4340 |

<sup>\*</sup> Indicated capacities are illustrative and based on semi-skimmed milk at a filling temperature of 23 °C headspace of 40 ml for 0.5 liter and 50 ml for 1 liter

<sup>\*\*</sup> Indicated dimensions are including the Sterilizing-In-Place (SIP), Cleaning-In-Place (CIP) and seal-making units



# Unique air management system

The combination of a very small aseptic zone and the special air distribution system is the most important innovation in the AsepTec linear filler. The principle is based on a unique combination of overpressure and downward flow force. The aseptic zone's overpressure prevents non-sterile air from penetrating the aseptic zone. The laminar down-flow keeps the area sterile and carries off possible contaminants. This is quite different from cross air flow systems where air passes many bottles before leaving the system.

The AsepTec filler's air management system prevents recontamination of the bottles without the need to create an active environment in the entire machine.

Renewing the air volume several times per minute in the aseptic zone safeguards the sterile condition. Another advantage of this design is that it uses low pressure air supplied by fans and HEPA filters, rather than high pressure air. The air management system not only ensures sterility but also maintains a constant temperature to prevent product drying on the filling valves. When products are filled at a low temperature the air can be dried to prevent condensation on the bottles.

Obviously, the main challenge with equipment of this type is to maintain the required conditions in the aseptic zone. For this reason we have minimized the size of the zone and the number of mechanical components in it.

# HDPE & PET FDA approval

JBT provides advanced world-wide process authority and validation services in support of aseptic processing and filling technologies. Services include compliance/regulatory audits, aseptic thermal process design, validation of low-acid aseptic filler technologies, and complete FDA-product filing support.

#### Aseptic screw capping

Within the smallest aseptic zone in the market, the AsepTec filler is the first and only filler with an aseptic screw cap module with FDA approval for PET and HDPE bottles. With this functionality JBT can now offer an aseptic filler with aluminum foil, aseptic screw cap for HDPE or PET on one platform.

## 100 hrs between SIP-CIP

#### Long production runs

In our continuous effort to lower the operating cost of the AsepTec filler, runs of over 100 hours are now the new standard.

# Flexibility

### On-the-fly aseptic changeovers

The AsepTec filler is the most flexible filling system in the market. This system can fill high and low viscous products

with particles up to 9x9x9 mm. Size and formula changeovers can be done under aseptic conditions.

A unique combination of overpressure and downward flow force



AsepTec fillers are based on flow meter technology for high accuracy (and thus minimum product give-away) and impressive reliability. The flow meters and valves are located outside the aseptic area to minimize the size of the area where sterility needs to be maintained. The filling process can be divided into two stages to combine high speed with high accuracy.

The filler nozzles are based on the proven JBT Dolphin design and can handle products containing fibers or small particles without dripping. Dedicated nozzles are available for products containing larger solids. This allows you to process a wide range of products in a single unit.



#### COUNT ON JBT TO HELP PROTECT YOUR INVESTMENT

JBT's greatest value in PRoCARE® services comes from preventing unexpected costs through smart, purposeful, and timely maintenance based on unmatched knowledge and expertise. PRoCARE service packages are offered as a maintenance agreement in various service levels, depending on your production and cost management requirements.



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