# **Condition Monitoring**



# Pipescan

HMA Wear Solutions Pipescan reduces maintenance costs and increases production through accurate pipe wear monitoring.

The HMA Pipescan service will accurately detect and record subtle changes to the internal pipe diameter due to wear. Using an internal HD video camera we can quickly and accurately quantify pipe wear drawing on our vast knowledge and experience that spans over 35 years in the industry.

Utilising this information, we can predict the expected life of the pipework to determine the recommended maintenance and ultimately maximise plant availability. This information is collated and presented in a proven, detailed report generated from our experienced technicians, internal expert technical support and extensive database.

The report highlights the pipe condition, maintenance recommendations and budget cost projections. The database is regularly updated with each service to ensure the maximum life of the pipeline is achieved while at the same time optimising plant availability.

#### **ADVANTAGES**

- Eliminates unscheduled shutdowns caused by pipe failure.
- Reduces maintenance costs
  Minimise breakdown repairs
  Maximises pipe life
- Increases pipe availability as pipeline integrity is assured between regular shutdowns
- Allows forward planning for maintenance
- Reduces stock

Predict what pipes will be needed Predict when they will be needed No need for 'emergency' stock

- Accurate annual budget expenditure forecasts
- Coincides pipe maintenance with scheduled plant shutdowns
- Releases maintenance crews for more critical work
- Multiple units for high volume scanning





Example Screen Shots

### Pipescan



#### DETAILED REPORT WITH MAINTENANCE ADVICE



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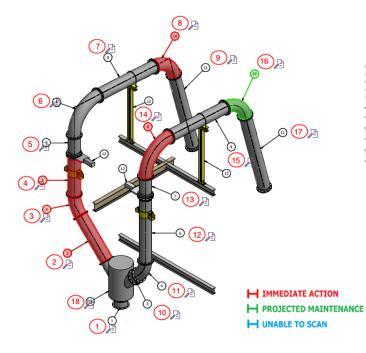
#### HMA WEAR SOLUTIONS PIPESCAN REPORT

| Customer<br>Site |          | PIPESCAN SUMMARY REPORT |                |                                     |                                    |       |  | HMA-69604  |
|------------------|----------|-------------------------|----------------|-------------------------------------|------------------------------------|-------|--|------------|
|                  |          |                         |                |                                     |                                    |       |  | 10/09/2018 |
|                  |          | HMF-02                  |                |                                     |                                    |       |  |            |
| Line Description |          | Heavy Medium Feed Line  |                |                                     |                                    |       |  |            |
| Drawing Num      | nber     |                         |                |                                     |                                    |       |  |            |
| Part Number      | PS Ref # | Part Description        | Condition      | Appears on Immed.<br>Action Report? | Appears on Proj.<br>Maint. Report? | Notes |  |            |
| PP8384-1         | 1        | 430Nb Basalt Straight   | Light Wear     | NO                                  | NO                                 |       |  |            |
| PP8384-2         | 2        | 400Nb Basalt Straight   | Heavy Cracking | YES                                 | NO                                 |       |  |            |
| PP8384-4         | 3        | 400Nb Basalt Bend       | Heavy Cracking | YES                                 | NO                                 |       |  |            |
| PP8384-5         | 4        | 400Nb Basalt Straight   | Heavy Cracking | YES                                 | NO                                 |       |  |            |
| PP8384-7         | 5        | 400Nb Basalt Straight   | Moderate Wear  | NO                                  | NO                                 |       |  |            |
| PP8384-8         | 6        | 400Nb Basalt Bend       | Moderate Wear  | NO                                  | NO                                 |       |  |            |
| PP8384-9         | 7        | 400Nb Basalt Straight   | Moderate Wear  | NO                                  | NO                                 |       |  |            |
| PP8384-10        | 8        | 400Nb Basalt Bend       | Holed          | YES                                 | NO                                 |       |  |            |
| PP8384-11        | 9        | 400Nb Basalt Straight   | Moderate Wear  | NO                                  | NO                                 |       |  |            |

#### **EASILY INTERPRETED INFORMATION & HIGH DEFINITION PHOTOS**

Heavy Medium Feed Line - Loop 02

PP8384-L2



|                                                 | •        | EAR SOLUTIONS                  | @ GREENBANK    | Talep   | urbgene Industrial Part, Paget QLD 4<br>hene: +61 (07 4998 8900 + Facainaib | e: +61 (0(7 4986 6898 • Emai |  |
|-------------------------------------------------|----------|--------------------------------|----------------|---------|-----------------------------------------------------------------------------|------------------------------|--|
| istomer<br>te                                   | ļ        | 1                              | HMA WEAR SOLU  |         | Scan #<br>Scan Date                                                         | HMA-69604<br>10/09/2018      |  |
| ine Number<br>ine Description<br>Drawing Number |          | HMF-02<br>Heavy Medium Feed Li |                |         |                                                                             |                              |  |
| art Number                                      | PS Ref # | Part Description               | Condition      | IAR     | LAR Required by                                                             | Notes                        |  |
| 8384-2                                          | 2        | 400Nb Basalt Straight          | Heavy Cracking | Replace | 10/09/2018                                                                  |                              |  |
| 28384-4                                         | 3        | 400Nb Basalt Bend              | Heavy Cracking | Replace | 10/09/2018                                                                  |                              |  |
| 8384-5                                          | 4        | 400Nb Basalt Straight          | Heavy Cracking | Replace | 10/09/2018                                                                  |                              |  |
| 8384-10                                         | 8        | 400Nb Basalt Bend              | Holed          | Replace | 10/09/2018                                                                  |                              |  |
| 28384-8                                         | 14       | 400Nb Basalt Bend              | Heavy Cracking | Replace | 10/09/2018                                                                  |                              |  |



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